

T 8256 EN

Series 280 · Type 3286 Steam Conditioning Valve

Type 3286-1 and Type 3286-7 Pneumatic Steam Conditioning Valves

DIN version



Application

Final control element (angle valve) for process engineering applications and thermal plants

Nominal size	DN 50 to 300
Pressure rating	PN 16 to 160
Temperatures	Up to 500 °C

Steam conditioners reduce the pressure and the temperature to the set points adjusted at the pressure controller and the temperature controller (Fig. 2). They consist of a Type 3286 Steam Conditioning Valve together with a Type 3271 Pneumatic Actuator (Type 3286-1 Steam Conditioning Valve) or with a Type 3277 Pneumatic Actuator (Type 3286-7 Steam Conditioning Valve).

The steam conditioning valve largely corresponds to a Type 3256 Angle Valve (► T 8065) fitted with a flow divider ST 3.

Special features

Valve body made of

- Cast steel
- High-temperature cast steel

Low-noise valve plug

- Metal seal
- High-performance metal seal
- Balanced to handle high differential pressures

Water supplied through the flow divider ST 3 ensures:

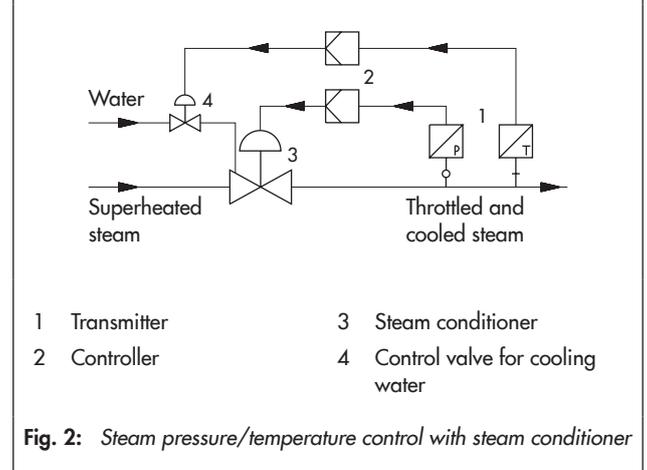
- Full utilization of the steam's kinetic energy to mix and split up the cooling water
- Fast evaporation independent of the steam flow rate
- Homogenous condition of the throttled and superheated steam
- Prevention of thermal shock or erosion caused by the cooling water entering the valve as the water does not have any contact with the valve body
- Low-vibration and low-noise operation

The steam conditioning valves with their modular design can be equipped with various accessories:

Positioners, limit switches, solenoid valves and other accessories according to IEC 60534-6-1 ¹⁾ and NAMUR recommendation. Refer to Information Sheet ► T 8350 for more details.



Fig. 1: Type 3286-1 Pneumatic Steam Conditioning Valve



- | | |
|---------------|-----------------------------------|
| 1 Transmitter | 3 Steam conditioner |
| 2 Controller | 4 Control valve for cooling water |

Fig. 2: Steam pressure/temperature control with steam conditioner

¹⁾ Accessories required. See associated actuator documentation.

Versions

Standard version with PTFE packing for temperatures up to 220 °C or with adjustable high-temperature packing up to 350 °C, nominal size DN 50 to 300, pressure rating PN 16 to 160

- **Type 3286-1** (Fig. 1) · Type 3286 Steam Conditioning Valve and Type 3271 Actuator with 350 to 2800 cm² actuator area (see Data Sheets ▶ T 8310-1, ▶ T 8310-2 and ▶ T 8310-3)
- **Type 3286-7** · Type 3286 Steam Conditioning Valve and Type 3277 Actuator with 350 to 750v2 cm² actuator area (see Data Sheet ▶ T 8310-1)

Further versions:

- **Welding ends** according to ASME B16.25
- **Insulating section** for temperatures up to 500 °C
- **Additional handwheel** · See Data Sheets ▶ T 8310-1, ▶ T 8310-2 and ▶ T 8310-3
- **ANSI version** · NPS 2 to 12, Class 150 to 900, see Data Sheet ▶ T 8257
- **Perforated plug**

Principle of operation

The seat (4), plug with plug stem (5) and flow divider (62) are installed in the body (1). The plug stem is connected to the actuator stem (A7) by the stem connector clamps (A26/27) and is sealed by a spring-loaded V-ring packing (15). Alternatively, an adjustable high-temperature packing can be used.

The medium flows through the valve in the direction indicated by the arrow. The plug position determines the cross-sectional area between the seat and plug.

The cooling water is fed to the flow divider (62) through the connecting pipe on the bonnet (2) and holes in the clamping element (63). After flowing through the cross-sectional area between seat and plug, the steam flow reaches its maximum velocity and comes into contact with the cooling water at the inner wall of the flow divider. The steam flow and the entrained water are mixed in the narrow wire mesh of the flow divider. At the same time, the steam velocity is reduced, releasing some of its heat to the water across the large surface of the wire mesh coil, which causes it to evaporate quickly. The steam/water mixture leaves the flow divider as a fine mist with a high steam content. Evaporation is completed a short distance downstream of the steam conditioning valve. The water atomization described is ensured over the whole load range since the steam velocity at the throttling point is independent of the flow rate.

Fail-safe position

Depending on how the springs are arranged in the pneumatic actuator, the valve has two different fail-safe positions that become effective when the supply air fails or when the air supply pressure drops.

- **Actuator stem extends (fail-close):** the valve closes when the supply air fails.
- **Actuator stem retracts (fail-open):** the valve opens when the supply air fails.

Differential pressures

The permissible differential pressures can be found in the Information Sheet ▶ T 8000-4.

Note: Fig. 3 and Fig. 4 show configuration examples.

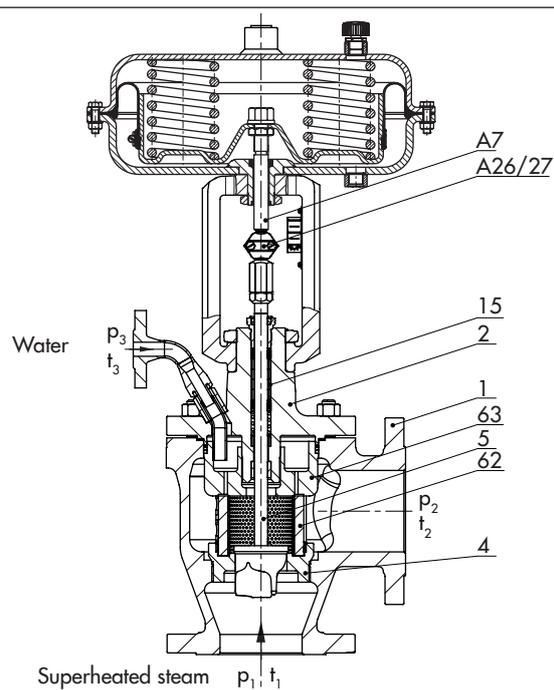


Fig. 3: Type 3286 Steam Conditioning Valve with Type 3271 Pneumatic Actuator

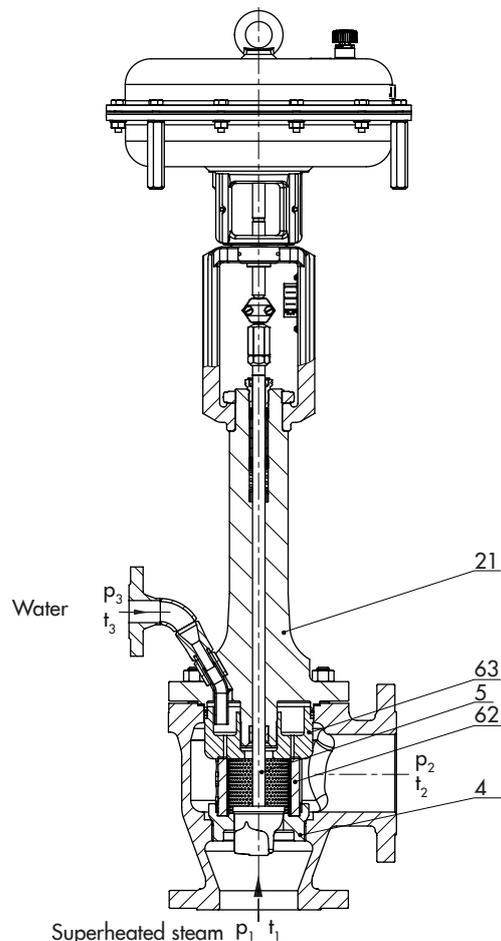


Fig. 4: Type 3286 Steam Conditioning Valve with insulating section and Type 3277 Pneumatic Actuator

Legend for Fig. 3 and Fig. 4			
1 Body	4 Seat	21 Insulating section	A7 Actuator stem
2 Bonnet with connecting pipe	5 Plug with plug stem	62 Flow divider ST 3	A26/ 27 Stem connector clamps
	15 Packing	63 Clamping element	

Table 1: Technical data of Type 3286 Steam Conditioning Valve

Material		Cast steel · 1.0619	Cast steel · 1.7357
Nominal size	DN	50 to 300	
Pressure rating	PN	16 to 160	
Type of connection	Flanges	All DIN EN versions	
	Welding ends	DIN EN 12627	
Seat-plug seal		Metal seal or high-performance metal seal	
Characteristic		Equal percentage or linear	
Rangeability		50 : 1	
Conformity		CE · EAC	
Temperature ranges · Permissible operating pressures acc. to pressure-temperature diagrams (see Information Sheet ▶ T 8000-2)			
Body without insulating section		-10 to +220 °C · Up to 350 °C with high-temperature packing	
Body with	Insulating section	-10 to +400 °C	-10 to +500 °C
	Bellows seal	-10 to +400 °C	-10 to +500 °C
Valve plug	Standard Metal seal	-10 to +500 °C	
	Balanced with PTFE	-10 to +220 °C	
	Balanced with graphite ring	-10 to +500 °C	
Leakage class according to IEC 60534-4			
Valve plug	Standard Metal seal	IV	
	Standard High-performance metal seal	V	
	Balanced with PTFE	Standard: IV · High-performance metal seal: V	
	Balanced with graphite ring	IV	

Table 2: Materials

Standard version with body and flanges ¹⁾		Cast steel · 1.0619	Cast steel · 1.7357
Seat and plug ²⁾	Metal seal	1.4006/1.4008	
	Seal ring for balanced plug	PTFE/graphite	
Guide bushings		1.4112	
Packing		V-ring packing: PTFE with carbon; spring: 1.4310 · High-temperature packing	
Body gasket		Graphite seal on metal core	
Insulating section		1.0460/1.0619	1.7335/1.7357

¹⁾ See also pressure-temperature diagrams (▶ T 8000-2)

²⁾ Seats and metal-seated plug also with Stellite® facing or plug made of solid Stellite® available

Table 3: Available K_{VS} coefficients · Versions highlighted in gray also available with balanced plug

K_{VS}	3.0	4.8	7.5	12	20	30	47	75	120	190	270	480	750
Seat Ø	24			31	38	50	63	80	100	125	150	200	250
Travel	15 mm					30 mm			60 mm			120 mm	
DN													
50	•	•	•										
80	•	•	•	•	•	•							
100					•	•	•						
150							•	•	•				
200								•	•	• ¹⁾	•		
250								•	•	• ¹⁾	•	•	
300									•	• ¹⁾	•	•	•

¹⁾ Version with balanced plug; seat bore 125 is only possible for PN 63 to 160. A special machined plug and seat bore 150 (special version) are required for PN 10 to 40.

Selection and sizing of the steam conditioning valve

The steam conditioning valves require particularly careful sizing. Therefore, SAMSON performs the final sizing of the valves.

1. Calculate the suitable K_{VS} coefficient according to IEC 60534.
2. Select nominal size DN and K_{VS} coefficient from Table 3.
3. Select materials, pressure and temperature from Table 1 and Table 2 and from the pressure-temperature diagram (► T 8000-2).
4. Select accessories from Table 1 and Table 2.
5. Check the installation conditions as described in TV-SK 9778-1.
6. Check the limits of application (more details on request).

Table 4: Dimensions in mm for the standard versions of Type 3286-1 and Type 3286-7 Pneumatic Steam Conditioning Valves

Table 4.1: Type 3286 Steam Conditioning Valve · Face-to-face dimensions according to DIN EN 558

Valve	DN	50	80	100	150	200	250	300
Length L (flanges and welding ends)	PN 10... 40	125	155	175	225	275	On request	
	PN 63 to 160	150	190	215	275	325		
Height H4	PN 10 to 160	175	160	170	210	On request		
H8 for actuator	350 cm ²	240	240	240	-			
	355v2 cm ²	240	240	240	418	-		
	700 cm ²	240	240	240	418	418	-	
	750v2 cm ²	240	240	240	418	418	-	
	1000 cm ²	295	295	295	418	418	On request	
	1400-60 cm ²	295	295	295	395	395	On request	
	1400-120 cm ²	480	480	480	503	503	503	650
	2800 cm ²	480	480	480	503	503	503	650
2x2800 cm ²	480	480	480	503	503	503 ¹⁾	650	

¹⁾ H8 = 650 mm with 250 mm seat bore

Table 4.2: Type 3271 and Type 3277 Pneumatic Actuators

Actuator area	cm ²	350	350v2	355v2	700	750v2	1000	1400-60	1400-120	2800	2 x 2800	
Diaphragm ØD	mm	280	280	280	390	394	462	530	534	770	770	
H ¹⁾	Type 3271	mm	82	92	131	199	236	403	337	598	713	1213
	Type 3277	mm	82	82	121	199	236	-	-	-	-	-
H3 ²⁾	mm	110	110	110	190	190	610	610	650	650	650	
H5	Type 3277	mm	101	101	101	101	-	-	-	-	-	
Thread	Type 3271	M30x1.5					M60x1.5		M100x2			
	Type 3277	M30x1.5					-	-	-	-	-	
α	Type 3271	G 3/8 (3/8 NPT)	G 3/4 (3/4 NPT)	G 3/4 (3/4 NPT)	G 1 (1 NPT)	G 1 (1 NPT)	G 1 (1 NPT)					
α2	Type 3277	G 3/8	-	-	-	-	-					

¹⁾ Height including lifting eyelet or female thread and eyebolt according to DIN 580. Height of the swivel hoist may differ. Actuators up to 355v2 cm² without lifting eyelet or female thread

²⁾ Minimum clearance required to remove the actuator

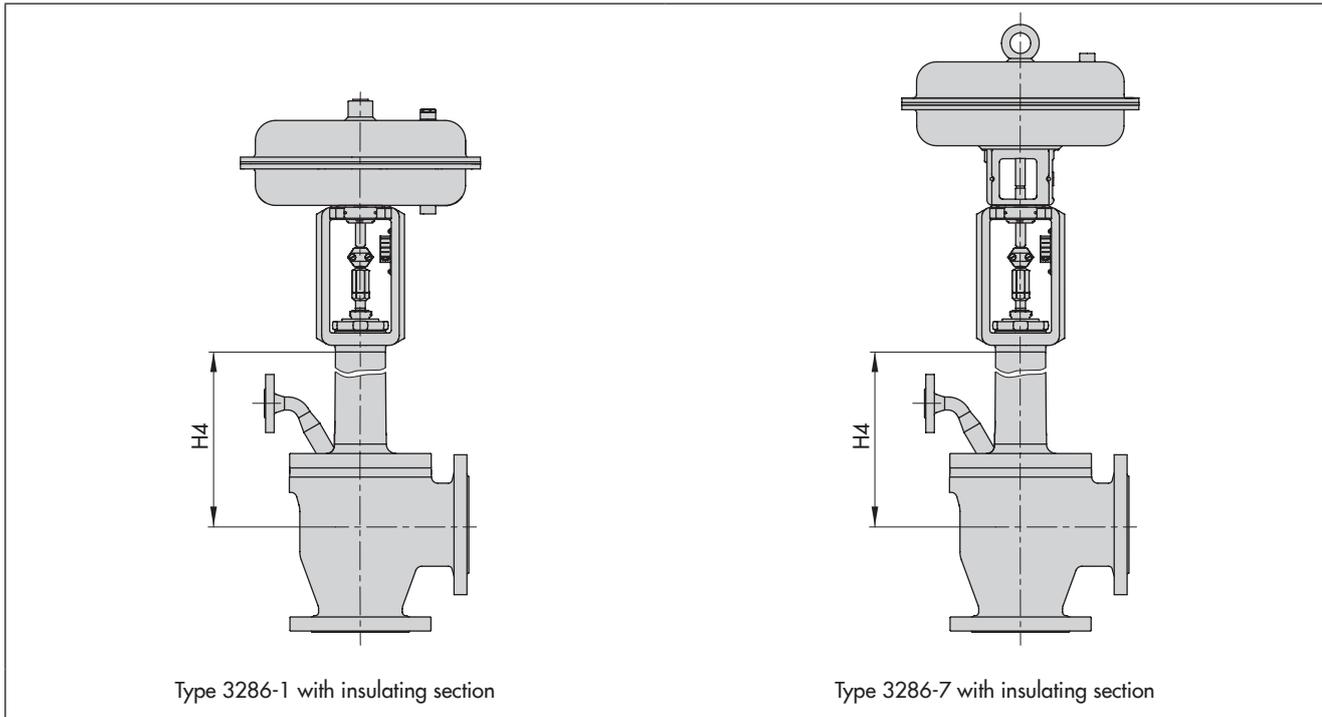
Table 6: Dimensions for the standard version of the Type 3286 Steam Conditioning Valve with insulating section

Nominal size	DN	15	25	40	50	80	100	150	200	250	300
Height H4		335	330	331	445	430	440	583	On request		

Table 7: Weights (approx. kg) for the standard version of the Type 3286 Steam Conditioning Valve with insulating section

The weights specified apply to a specific standard device configuration. Weights of other device configurations may differ depending on the version (material, trim or number of actuator springs etc.).

Valve	DN	50	80	100	150	200	250	300
Valve without actuator	PN 16... 40	50	78	105	250	475	On request	
	PN 63 to 160	75	115	160	380	685		



The following specifications are required on ordering:

Steam conditioner	Type 3286 Angle Valve
Nominal size	DN ...
Pressure rating	PN ...
Body material	Refer to Table 2
Type of connection	Flanges or welding ends
Plug	Standard or balanced
Characteristic	Equal percentage or linear
Max. and min. flow rate of the superheated steam or cooled steam	in kg/h
Steam pressure upstream and downstream of the valve	p_1 and p_2
Steam temperature upstream and downstream of the valve	T_1 and T_2
Cooling water pressure and temperature upstream of the valve	p_3 and T_3
Actuator	Type 3271 or Type 3277
Actuator area	... cm ²
Fail-safe position	Fail-close or fail-open
Valve accessories	Positioner and/or limit switch

