DATA SHEET

T 5863 EN

Type 3226 Three-way Valve

Types 3226/5857, 3226/5827, 3226/5757-7, 3226/5724-8, 3226/5725-8 Electric Control Valves

Type 3226/2780 Pneumatic Control Valve



Application

Control valves available as mixing or diverting valves for use in heating, ventilation and air-conditioning systems DN 15 to 50, G $\frac{1}{2}$ to G 1 · PN 25 · Version up to 150 °C (water and non-flammable gases)

Special features

- Type 3226 Three-way Valve designed as a mixing valve with male thread connection and welding ends or threaded ends (DN 15 to 50) or with female thread connection (G ½ to G 1)
- Type 3226 Three-way Valve designed as a diverting valve with male thread connection and welding ends or threaded ends (DN 15 to 50)
- Type 3226 Three-way Valve combined with Type 5857 and TROVIS 5757-7 (with special spring)
- Force-locking connection between valve and actuator
- Type 3226 Three-way Valve available as a mixing or diverting valve in special version with DVGW test
- Valves to protect panel heating according to DIN 4747 can also be combined with electric actuator with fail-safe action

Versions

Electric control valves							
Type 3226/5857	PN 25	DN 15 to 25 · G ½ to G 1					
Type 3226/5827 1)	PN 25	DN 15 to 50 · G ½ to G 1					
Electric control valve with electric actuator with process controller for heating and cooling applications							
Type 3226/5757-7	PN 25	DN 15 to 25 · G ½ to G 1					
Type 3226/5724-8	PN 25	DN 15 to 50 · G ½ to G 1					
Type 3226/5725-8 1)	PN 25	DN 15 to 50 · G ½ to G 1					
Pneumatic control valves							
Type 3226/2780-1	PN 25	DN 15 to 50 · G ½ to G 1					
Type 3226/2780-2 2)	PN 25	DN 15 to 50 · G ½ to G 1					

¹⁾ Electric actuators also with fail-safe action

Also available:

Type 3260 Three-way Valve with flanges ▶ T 5861



Fig. 1: Type 3226/5827 Version with male thread connection



Fig. 2: Type 3226/2780-1 Version with male thread connection and welding ends

²⁾ Pneumatic actuator suitable for integrated positioner attachment

Principle of operation (Fig. 3)

The three-way valve in the version with male thread connection and welding ends or threaded ends can be used for both mixing or diverting valves. The valves vary in the plug arrangement and must be installed accordingly. The version with female thread connection can only be used for mixing valves. The process medium flows through the three-way valve in the direction indicated by the arrow. The position of the plug (3) determines the cross-sectional area of flow between the plug and the seat (2). The plug follows the actuator stem, which is changed by the control signal acting on the actuator (8), owing to the force of the valve spring (5).

The valve (1) and actuator (8) have a force-locking connection.

An intermediate insulating piece is available for insulated pipes.

Fail-safe position (Fig. 4)

For three-way valves mounted to an actuator with fail-safe action, the control valve has two different positions which become effective upon power supply failure:

Actuator stem extends

- Port B of the mixing valve closes upon power supply failure
- Port A of the diverting valve closes upon power supply failure

Actuator stem retracts

- Port A of the mixing valve closes upon power supply failure
- Port B of the diverting valve closes upon power supply failure

Electric actuators

The Types 5857 and 5827 Electric Actuators can be controlled by three-step signals or, in the version with positioner, with signals from 0/4 to 20 mA or 0/2 to 10 V. Various electrical accessories can be optionally installed.

Type 5827-A and Type 5827-E Actuators are able to perform a fail-safe action. Refer to section Table 4.

Refer to the data sheets for more details on the electric actuators:

- ▶ **T 5857:** Type 5857 Electric Actuator
- ▶ **T 5827:** Type 5827 Electric Actuator

Electric actuators with process controllers

The electric actuator with process controller consists of a **linear** actuator with an integrated digital controller. The TROVIS 5757-7, TROVIS 5724-8 and TROVIS 5725-8 Electric Actuators with Process Controller are suitable for heating and cooling applications.

TROVIS 5724-8 and TROVIS 5725-8 have two PID control modules and are ready-wired.

The TROVIS 5725-8 Actuator is able to perform a fail-safe action. Refer to Table 4.

Refer to the data sheets for more details on the electric actuators with process controller:

- ► T 5757-7: TROVIS 5757-7 Electric Actuator with Process Controller for heating and cooling applications
- ► T 5724-8: TROVIS 5724-8 and TROVIS 5725-8 Electric Actuators with Process Controller for heating and cooling applications

Pneumatic actuators

The Type 2780-1 Pneumatic Actuator uses a control signal from 0.4 to 1 bar and Type 2780-2 uses a control signal from 0.4 to 2 bar which is applied to the signal pressure connection. The pneumatic actuators require a supply pressure of at least 0.2 bar above the maximum bench range. The actuators are available for fail-safe action "actuator stem extends (FA)" or "actuator stem retracts (FE)".

The Type 2780-2 Pneumatic Actuator is suitable for integral positioner attachment.

Refer to the data sheets for more details on the pneumatic actuators:

▶ **T 5840**: Types 2780-1 and 2780-2 Pneumatic Actuators

Installation of the control valve

The control valves can be mounted in any position. However, the electric actuators must not be suspended downwards. Make sure that the maximum ambient temperature of 50 °C for the actuator, mounted on the valve bonnet, is not exceeded. Make sure that the inlet and outlet flows of the plant are correctly assigned to ports A, B and AB. Fig. 4 schematically illustrates a few typical applications.

Install strainers upstream of the inlets of valves mounted on actuators with fail-safe action (e.g. Type 1N or Type 1FN). If the control valve is to be insulated, the actuator and the coupling nut must not be insulated as well. Make sure that the temperature does not exceed the maximum permissible ambient temperature. If necessary, an intermediate insulating piece must be used. Do not insulate it over 25 mm.

Ordering text

Control Valve Type:
□ 3226/5857, □ 3226/5827, □ 3226/5757-7,
□ 3226/5724-8, □ 3226/5725-8, □ 3226/2780-1
□ 3226/2780-2
 Valve type: □ mixing valve, □ diverting valve

- End connections:

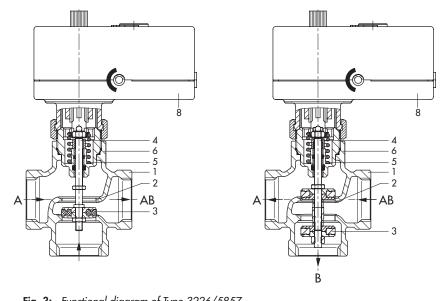
 male thread connection and welding ends DN ...,
 - □ male thread connection and threaded ends DN ...,□ female thread G ...
- K_{VS} coefficient: ...
- DVGW version: □ yes, □ no

Further specifications on the electric actuator

- Control: □ three-step signal, □ positioner
- Supply voltage: ...
- Electric additional equipment: ...

Further specifications on the pneumatic actuator

- Signal pressure connection for Type 2780-1: □ G ¼ ,
 □ ⅓ NPT
- Fail-safe action: □ stem extends (FA), □ stem retracts (FE)



- 1 Valve body
- 2 Seat
- 3 Plug
- 4 Plug stem
- 5 Valve spring
- 6 Adapter
- 8 Actuator

Fig. 3: Functional diagram of Type 3226/5857 left: mixing valve, right: diverting valve

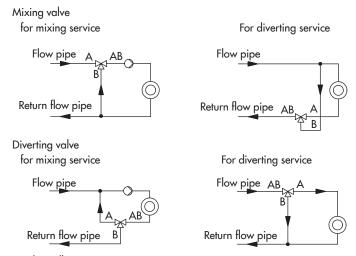


Fig. 4: Typical installations

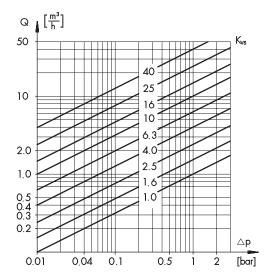


Fig. 5: Flow rate diagram for water

Table 1: Technical data · All pressures in bar (gauge)

Type 3226 Three-way	v Valve							
Valve size	Mixing or diverting valve with male thread connection	DN	15	20	25	32	40	50
Connection size	Mixing valve with female thread	G	1/2	3/4	1	-	-	-
Pressure rating	PN			2	5			
DVGW version				1	0			
Permissible temperatu	re range	+5 (-15) to +150 1)						
DVGW version		°C	5 to 90 °C					
Permissible differentia	pressure for actuators							
Type 5857, TROV	IS 5757-7	bar	4	2.6	1.8	_	_	_
Type 5827, TROVIS 5724-8, TROVIS 5725-7, TROVIS 5725-8, Type 2780			4	4	4	1.7	1.1	1.1
Rated travel			6	6	6	12	12	12
Seat-plug seal			Soft seal					
Leakage class accordi	Leakage class according to IEC 60534-4			Class IV (≤0.01 % of K _{VS} coefficient)				
Conformity	onformity CE · [A][

- Use intermediate insulating piece (1990-1712)

 for medium temperatures between –15 and +5 °C (actuators according to Table 4)

 in networks with constant medium temperatures >135 °C (TROVIS 5724-8, TROVIS 5725-8 and Type 5827 Actuators)

 for liquids up to 120 °C (TROVIS 5757-7 and Type 5857 Actuators)

Table 2: Materials

Type 3226 Three-way Valve					
Valve body	CC499K (CuSn5Zn5Pb2-C)				
Plug	CW617N (CuZn40Pb2zh) with EPDM				
Packing	O-rings made of EPDM				
Welding ends	1.0460				
Threaded ends	Red brass				

Table 3: Valve sizes and K_{VS} coefficients

Type 3226 Three-way Valve											
Valve size	Mixing or diverting valve with male thread connection	DN		1	5		20	25	32	40	50
Connection size	Mixing valve with female thread	G	1/2		3/4	1	-	-	-		
K _{VS} coefficient			1.0	1.6	2.5	4	6.3	10	16	25	40
Rated travel		mm	6	6	6	6	6	6	12	12	12

Table 4: Possible combinations

Type 3226 Th	Type 3226 Three-way Valve/actuator											
	Fail-safe action: actuator stem			Valve size DN				Thread size G				
Type/ TROVIS	Extends	Retracts	Details in	15	20	25	32	40	50	1/2	3/4	1
Electric actuat	ors											
5857 ¹⁾	_	_	► T 5857	•	•	•		-		•	•	•
5827-N1	-	-	► T 5827	•	•	•		-		•	•	•
5827-A1	•	-	► T 5827	•	•	•		-		•	•	•
5827-E1	-	•	► T 5827	•	•	•		-		•	•	•
5827-N2	-	-	► T 5827		-		•	•	•		-	
5827-A2	•	-	► T 5827		-		•	•	•		-	
5827-E2	-	•	► T 5827		-		•	•	•		-	
Electric actuat	ors with proce	ss controller fo	or heating and co	ooling ap	plications	i						
5757-7 ¹⁾	_	_	► T 5757-7	•	•	•		-		•	•	•
5724-810	-	-	► T 5724-8	•	•	•		-		•	•	•
5724-820	-	-	1 3/24-8		-		•	•	•		-	
5725-810	•	-	► T 5724-8	•	•	•		-		•	•	•
5725-820	•	_	1 3/ 24-0		-		•	•	•		-	
Pneumatic act	Pneumatic actuators											
2780-1	•	•	T 50.40	•	•	•	•	•	•	•	•	•
2780-2	•	•	→ T 5840	•	•	•	•	•	•	•	•	•

The valve spring in the Type 3226 Valve intended for mounting on the Types 5857 and TROVIS 5757-7 Actuators is different from that of the Type 3226 intended for mounting on other actuators. Basically, actuators with a larger nominal thrust (e.g. Type 5827) may also be combined with valves for Type 5857 and TROVIS 5757-7 Actuators, however, not vice versa.

Table 5: Dimensions and weights

Table 5.1: Type 3226 Three-way Valve

Valves with male th	read connection							
Valve size	DN	15	20	25	32	40	50	
Length L	mm	65	70	75	100	110	130	
Height H2	mm		41.5			52	•	
Height H3	mm	40	40	40	60	65	65	
with welding end	ds							
Thread size R	G	3/4	1	11/4	13/4	2	21/2	
Pipe Ød	mm	21.3	26.8	33.7	42	48	60	
Width across flats S	SW	30	37	46	60	65	82	
Length L2	mm	210	234	244	268	294	330	
Height H4	mm	112	122	124	144	157	165	
Weight without actuator	kg (approx.)	3.2	3.6	4.0	6.1	7.0	8.0	
with threaded en	nds							
Male thread A	G	1/2	3/4	1	11/4	11/2	2	
Width across flats SW		30	37	46	60	65	82	
Length L3	mm	129	144	159	192	206	228	
Height H5	mm	72	77	82	106	113	114	
Weight without actuator	kg (approx.)	3.2	3.6	4.0	6.1	7.0	8.0	
Valves with female	thread							
Connection size	G	1/2	3/4	1		-		
Length L1	mm	65	75	90	-			
Height H1	mm	40	40	40	-			
Height H2	mm		41.5		-			
AF1		27	34	46		-		
Weight without actuator	kg (approx.)	0.9	1.1	1.3		_		

Table 5.2: Electric actuators

	Туре	5857	5827-N	5827-A/-E
Weight	kg (approx.)	0.7	0.75	1.0

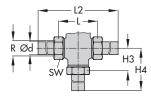
Table 5.3: Electric actuators with process controllers

	TROVIS	5757-7	5724-8	5725-8
Weight	kg (approx.)	0.7	1.1	1.3

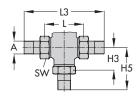
Table 5.4: Pneumatic actuators

	Туре	2780-1	2780-2
Weight	kg (approx.)	2	3.2

Type 3226 Three-way Valve with male thread connection and welding ends

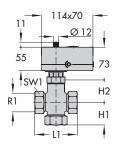


Type 3226 Three-way Valve with male thread connection and threaded ends

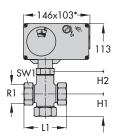


Type 3226 Three-way Valve with female thread

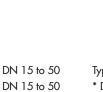
Electric control valves

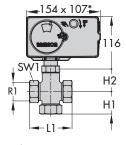


Type 3226/5857: DN 15 to 25 Type 3226/5757-7: DN 15 to 25



Type 3226/5724-8: Type 3226/5725-8:

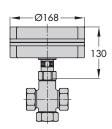




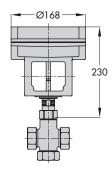
Type 3226/5827: DN 15 to 50

* Dimensions for actuators with double stroking speed: 154x140

Pneumatic control valves



Type 3226/2780-1: DN 15 to 50



Type 3226/2780-2: DN 15 to 50