

AB 07 EN

Vent Plugs

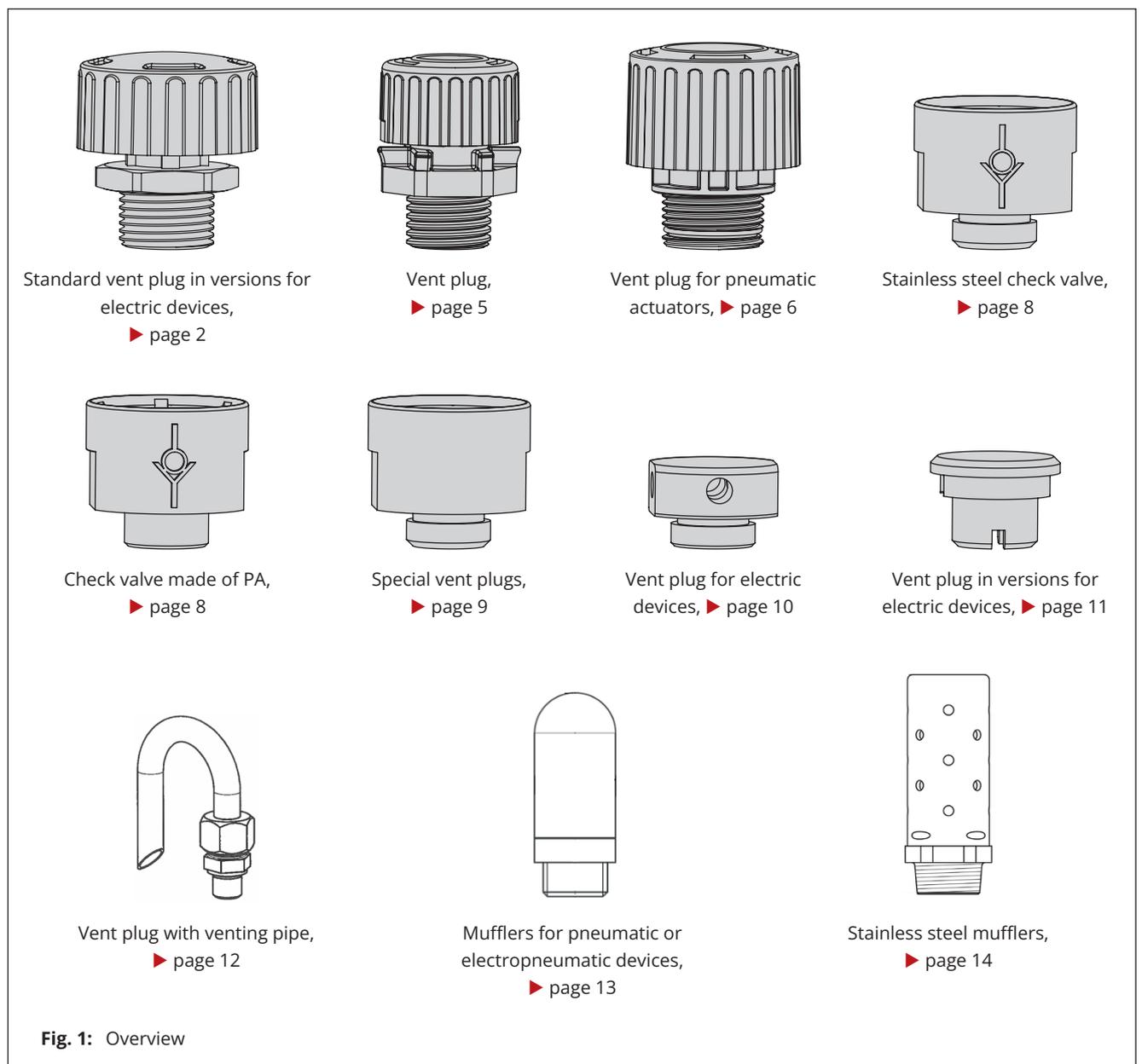
Application

Vent plugs are screwed into the exhaust air ports of pneumatic, electropneumatic and electric devices. They ensure that any exhaust air that forms can be vented to the atmosphere (to avoid excess pressure in the device). Furthermore, the vent plugs allow air intake to prevent a vacuum from forming in the device.

Proper functioning must be ensured, even under rough environmental conditions. Additionally, the vent plugs prevent dirt and moisture entering the device. To meet special requirements, check valves can be used to allow air to pass through in only one direction.

i Note

The sensitiveness to impact of vent plugs made of PA/PC increases at temperatures below -20 °C.



Standard vent plug including version for electric devices

Application

The vent plugs (1990-1714 and 1990-1715) are designed for the exhaust air port of pneumatic actuators and other devices. The vent plug (1991-0451) can be used for electric or electropneumatic devices.

NOTICE

- The vent plug (1991-0451) is designed only for a small differential pressure and a low air capacity. Therefore, it must not be subjected to a pressure higher than the specified exhaust air pressure p_A .
- Influences, such as vibrations and changes in temperature, may cause the vent plug to become loose. In this case, we recommend taking appropriate precautions, e.g. by using sealing tape or thread-locking fluid which is compatible with plastic.
- Make sure that a medium containing solid matter cannot enter the vent plug and that the vent plug cannot get blocked due to the formation of ice or layers of dust.

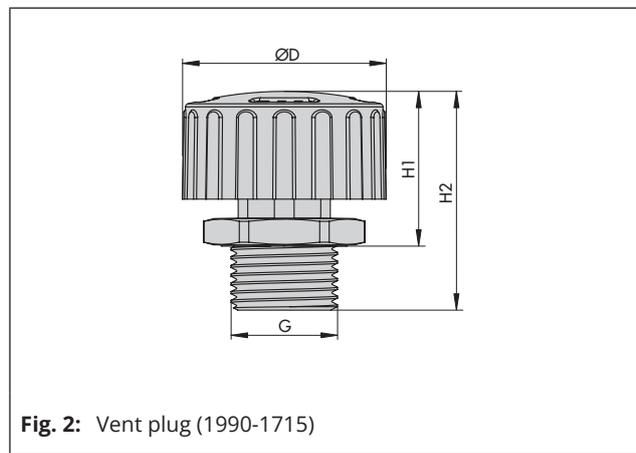


Fig. 2: Vent plug (1990-1715)

Technical data

Order no.	1990-1714	1990-1715	1991-0451
Type	Vent plug	Vent plug	Vent plug for electric devices
Material	PA	PA	PA
Medium	Instrument air	Instrument air	Instrument air
Exhaust air pressure p_A	6 bar	6 bar	≤ 1 bar
K_{VS}	1.2	1.2	0.7
Ambient temperature	-60 to +80 °C	-60 to +80 °C	-60 to +80 °C
Degree of protection	IP54	IP54	IP66
Tightening torque	≤ 4 Nm	≤ 4 Nm	≤ 4 Nm
Dimensions and weights			
Connecting thread G	G ¼ ¹⁾	G ⅜ ¹⁾	G ¼ ¹⁾
Outside diameter Ø D	31 mm	31 mm	31 mm
Height H1	23 mm	23 mm	23 mm
Height H2	33.5 mm	33.5 mm	33.5 mm
Weight	Approx. 9 g	Approx. 10 g	Approx. 10 g
Packaging unit (10 pcs.)	1402-1329	1402-1330	-
Logic symbol			

¹⁾ Also fitting NPT connections

Vent plug in various versions for electric devices made of stainless steel

Application

These vent plugs are used in electric and electropneumatic devices, such as solenoid valves, with stainless steel specifications.

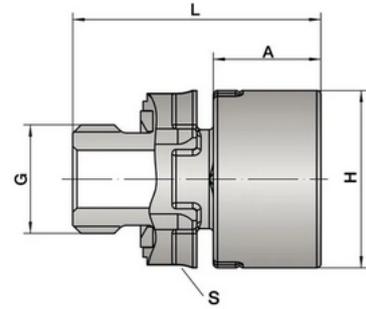


Fig. 3: Vent plug (100056820)

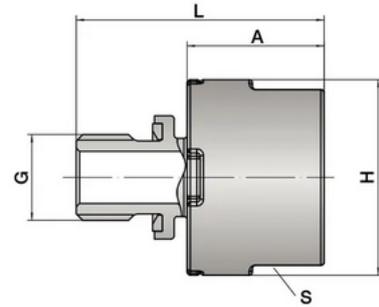


Fig. 4: Vent plug (100056826)

Technical data

Order no.	100056820	100056824	100056825	100056826
Type	Vent plug			
Material	Stainless steel			
Medium	Instrument air			
K_{Vs}	0.83	1.81	2.76	2.41
Ambient temperature	-20 to +200 °C			
Degree of protection	IP54			
Dimensions and weights				
Connecting thread G	G 1/8	G 1/4	G 1/4	G 1/2
Outside diameter H	21.5 mm	21.5 mm	30 mm	30 mm
Height L	29.5 mm	30 mm	38 mm	41 mm
Height A	13 mm	13 mm	21 mm	21 mm
Weight	41 g	42 g	75 g	104 g
Logic symbol				

Stainless steel vent plug with pipe shaft

Application

These vent plugs are used when air purging of the actuator's spring chamber is specified. The pipe shaft is inserted directly into a screw fitting and fastened tight.

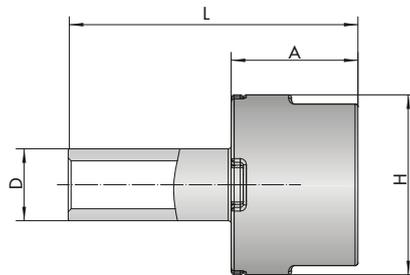


Fig. 5: Vent plug (100044355)

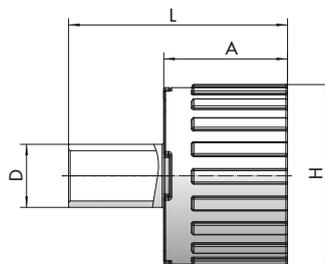


Fig. 6: Vent plug (100044356)

Technical data

Order no.	100044355	100044356
Type	Vent plug with pipe shaft	
Material	Stainless steel	
Medium	Instrument air	
Ambient temperature	-20 to +200 °C	
Dimensions		
Pipe shaft D	12 mm	20 mm
Outside diameter H	30 mm	58 mm
Height A	21 mm	39 mm
Height L	48 mm	69 mm
Weight	75 g	384 g
Logic symbol		

Vent plugs

Application

The vent plug is designed for the exhaust air port of pneumatic devices.

NOTICE

- The vent plugs must not be subjected to a pressure higher than the specified exhaust air pressure p_A .
- Influences, such as vibrations and changes in temperature, may cause the vent plug to become loose. In this case, we recommend taking appropriate precautions, e.g. by using sealing tape or thread-locking fluid which is compatible with plastic.
- Make sure that a medium containing solid matter cannot enter the vent plug and that the vent plug cannot get blocked due to the formation of ice or layers of dust.

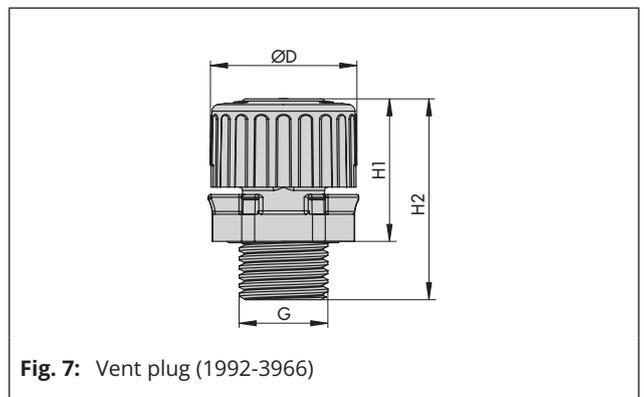


Fig. 7: Vent plug (1992-3966)

Technical data

Order no.	1992-3965	1992-3966
Type	Vent plug	Vent plug
Material	PA	PA
Medium	Instrument air	Instrument air
Exhaust air pressure p_A	6 bar	6 bar
K_{VS}	0.75	1.1
Ambient temperature	-60 to +80 °C	-60 to +80 °C
Degree of protection	IP54	IP54
Tightening torque	≤4 Nm	≤4 Nm
Dimensions and weights		
Connecting thread G	G 1/8 ¹⁾	G 1/4 ¹⁾
Outside diameter Ø D	22 mm	22 mm
Height H1	21 mm	21 mm
Height H2	30 mm	30 mm
Weight	Approx. 6 g	Approx. 6 g
Packaging unit (10 pcs.)	1402-1327	1402-1328
Logic symbol		

¹⁾ Also fitting NPT connections

Vent plugs for pneumatic actuators

Application

The vent plugs are designed for the exhaust air port of large pneumatic actuators due to the comparatively high K_{VS} coefficient.

NOTICE

- The vent plugs must not be subjected to a pressure higher than the specified exhaust air pressure p_A .
- Influences, such as vibrations and changes in temperature, may cause the vent plug to become loose. In this case, we recommend taking appropriate precautions, e.g. by using sealing tape or thread-locking fluid which is compatible with plastic.
- Make sure that a medium containing solid matter cannot enter the vent plug and that the vent plug cannot get blocked due to the formation of ice or layers of dust.

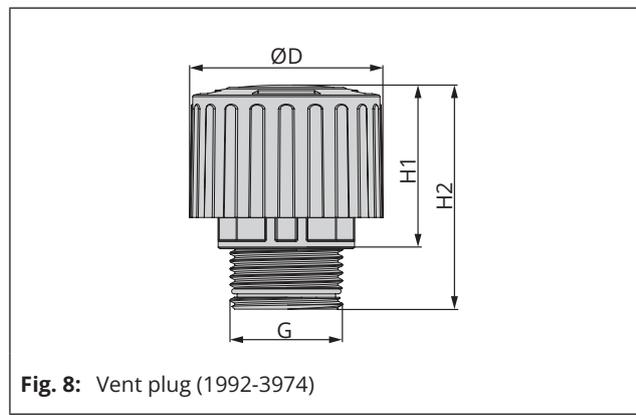


Fig. 8: Vent plug (1992-3974)

Technical data

Order no.	1992-3974	1992-3976	1992-3975	1992-3977	1992-3413
Type	Vent plug for actuators				
Material	PC	PC/stainless steel	PC	PC/stainless steel	PC
Medium	Instrument air	Instrument air	Instrument air	Instrument air	Instrument air
Exhaust air pressure p_A	6 bar	6 bar	6 bar	6 bar	6 bar
K_{VS}	10	10	9.4	9.4	4.5
Ambient temperature	-60 to +80 °C	-60 to +80 °C	-60 to +80 °C	-60 to +80 °C	-60 to +80 °C
Degree of protection	IP54	IP54	IP54	IP54	IP54
Tightening torque	≤4 Nm	≤4 Nm	≤4 Nm	≤4 Nm	≤4 Nm
Dimensions and weights					
Connecting thread G	G 1	1 NPT	G ¾	¾ NPT	G ½
Outside diameter Ø D	56.5 mm	56.5 mm	56.5 mm	56.5 mm	56.5 mm
Height H1	48 mm	70 mm	48 mm	68 mm	48 mm
Height H2	66 mm	95 mm	64 mm	88 mm	62 mm
Weight	Approx. 66 g	Approx. 115 g	Approx. 66 g	Approx. 115 g	Approx. 66 g
Logic symbol					

Cover with integrated venting for Type 3277 Actuator

Application

If direct attachment is used to mount a positioner (e.g. TROVIS 3730) onto the actuator yoke, a special cover must be mounted on the other side of the yoke. This cover has an integrated vent plug. The exhaust air of the positioner is vented through this plug. It achieves a defined IP rating.

Two different cover versions are available. Which version is used depends on the positioner model.

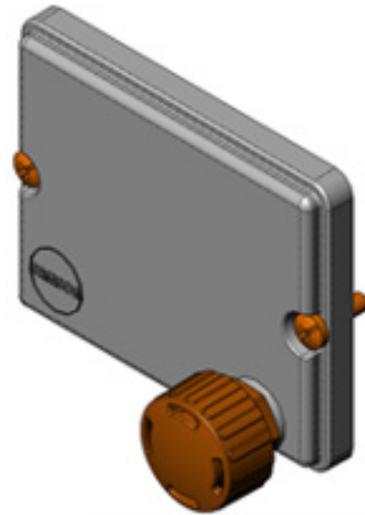


Fig. 9: Vent plug (100164921)



Fig. 10: Vent plug (100097509)

Technical data

Order no.	100164921	100097509
Cover	Makrolon®	TEREZ®
Material	PA	Integrated into the cover. A vent plug is not required as a result.
Used for the positioner ¹⁾	Type/TROVIS 3730, Type 3731, Type 3766/3767	Type 3725 and as accessory for TROVIS 3793
Degree of protection	IP54	IP66

¹⁾ Included in the corresponding mounting kit as standard

Check valve

Application

The check valves can be used with the following devices:

- Solenoid valves
- Reversing amplifier
- i/p converter
- p/i converter
- Pneumatic positioners
- Electropneumatic positioners
- Limit switches

The check valves are not suitable for use in the exhaust air ports of pneumatic actuators.

NOTICE

- The check valves must only be used in cases where the check valves do not cause the backpressure to impair the functioning of the device.
- The check valves must not be mounted with the filter disk facing upward.
- Check valves are not able to take on the function of venting and air intake at the same time.
- Influences, such as vibrations and changes in temperature, may cause the check valve to become loose. In this case, we recommend taking appropriate precautions, e.g. by using sealing tape or thread-locking fluid which is compatible with material.
- Make sure that a medium containing solid matter cannot enter the vent plug and that the vent plug cannot get blocked due to the formation of ice or layers of dust.

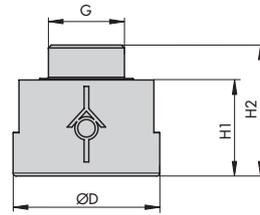


Fig. 11: Check valves (1790-7408 and 1790-9645)

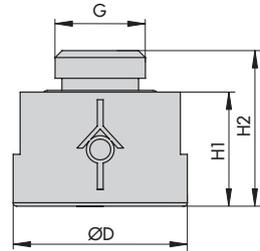


Fig. 12: Check valves (1993-4965 and 1993-5038)

Technical data

Order no.	1790-7408	1790-9645	1993-4965	1993-5038
Type	Check valve	Check valve	Check valve	Check valve
Material	Housing	PA	PA	Stainless steel
	Filter disk	PE	PE	PE
Medium	Instrument air, free from corrosive substances	Instrument air, free from corrosive substances	Instrument air	Instrument air
Exhaust air pressure p_A	≤ 2.5 bar	≤ 2.5 bar	≤ 2.5 bar	≤ 2.5 bar
K_{VS}	1.1	1.1	1.1	1.1
Ambient temperature	-60 to +80 °C	-60 to +80 °C	-60 to +80 °C	-60 to +80 °C
Degree of protection	IP65	IP66, NEMA 4	IP66	NEMA 4
Tightening torque	≤ 4 Nm	≤ 4 Nm	≤ 6 Nm	≤ 6 Nm
Dimensions and weights				
Connecting thread G	G ¼ ¹⁾	G ¼ ¹⁾	G ¼ ¹⁾	G ¼ ¹⁾
Outside diameter Ø D	26 mm	26 mm	25 mm	25 mm
Height H1	16.5 mm	16.5 mm	16.5 mm	16.5 mm
Height H2	22.5 mm	22.5 mm	22.5 mm	22.5 mm
Weight	10 g	10 g	30 g	30 g
Logic symbol				

¹⁾ Also fitting NPT connections

Special vent plugs

Application

The vent plugs (1890-2904 and 1990-7637) can be used for the Type 6134 p/i Converter.

NOTICE

- The vent plugs (1890-2904 and 1990-7637) are designed only for a small difference pressure and a low air capacity. Therefore, they must not be subjected to a pressure higher than the specified exhaust air pressure p_A .
- Influences, such as vibrations and changes in temperature, may cause the vent plug to become loose. In this case, we recommend taking appropriate precautions, e.g. by using sealing tape or thread-locking fluid.
- Make sure that a medium containing solid matter cannot enter the vent plug and that the vent plug cannot get blocked due to the formation of ice or layers of dust.

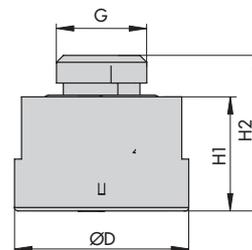


Fig. 13: Vent plug (1890-2904)

Technical data

Order no.	1890-2904	1990-7637 ¹⁾
Type	Vent plug	Vent plug
Material	Housing	Stainless steel
	Filter disk	PE
Medium	Instrument air	Instrument air
Exhaust air pressure p_A	≤ 2.5 bar	≤ 1.0 bar
K_{VS}	1.1	Not specified
Ambient temperature	-60 to +80 °C	-60 to +80 °C
Degree of protection	IP54	IP65
Tightening torque	≤ 6 Nm	≤ 6 Nm
Dimensions and weights		
Connecting thread G	G ¼ ²⁾	G ¼ ²⁾
Outside diameter Ø D	25 mm	25 mm
Height H1	16.5 mm	16.5 mm
Height H2	22.5 mm	22.5 mm
Weight	Approx. 28 g	Approx. 28 g
Logic symbol		

¹⁾ Only suitable for Type 6134 Electropneumatic Converter

²⁾ Also fitting NPT connections

Vent plug for electric devices

Application

NOTICE

- The vent plug is exclusively designed for electric devices and must not be used for pneumatic devices.
- The vent plug (1991-2110) is designed only for a small differential pressure and a low air capacity. Therefore, it must not be subjected to a pressure higher than the specified exhaust air pressure p_A .
- Influences, such as vibrations and changes in temperature, may cause the vent plug to become loose. In this case, we recommend taking appropriate precautions, e.g. by using sealing tape or thread-locking fluid.
- Make sure that a medium containing solid matter cannot enter the vent plug and that the vent plug cannot get blocked due to the formation of ice or layers of dust.

Note

The vent plug (1991-2110) is only available on request.

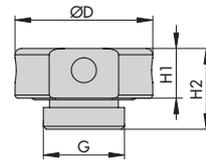


Fig. 14: Vent plug (1991-2110)

Technical data

Order no.	1991-2110
Type	Vent plug for electric devices
Material	1.4404
Medium	Instrument air
Exhaust air pressure p_A	6 bar
Ambient temperature	-60 to +80 °C
Degree of protection	IP66
Outside diameter	22 mm
Tightening torque	≤6 Nm
Dimensions and weights	
Connecting thread G	G ¼ ¹⁾
Outside diameter Ø D	22 mm
Height H1	8 mm
Height H2	13 mm
Weight	Approx. 22 g
Logic symbol	

¹⁾ Also fitting NPT connections

Vent plug in various versions for electric devices

Application

The vent plug (1690-3110) specially designed for electric devices can be used in positioners, limit switches, position transmitters and similar electropneumatic and electric devices.

NOTICE

- The vent plug (1690-3110) is designed only for a small differential pressure and a low air capacity. Therefore, it must not be subjected to a pressure higher than the specified exhaust air pressure p_A .
- Influences, such as vibrations and changes in temperature, may cause the vent plug to become loose. In this case, we recommend taking appropriate precautions, e.g. by using sealing tape or thread-locking fluid which is compatible with plastic.
- Make sure that a medium containing solid matter cannot enter the vent plug and that the vent plug cannot get blocked due to the formation of ice or layers of dust.

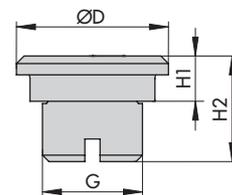


Fig. 15: Vent plug (0070-0773)

Technical data

Order no.	0070-0774	0070-0773	1690-3110
Type	Vent plug	Vent plug	Vent plug for electric devices
Material	PC	PC	PC
Medium	Instrument air	Instrument air	Instrument air
Exhaust air pressure p_A	6 bar	6 bar	≤ 1 bar
K_{VS}	0.6	1.2	Not specified
Ambient temperature	–60 to +80 °C	–60 to +80 °C	–60 to +80 °C
Degree of protection	IP42	IP42	IP54
Tightening torque	≤4 Nm	≤4 Nm	≤4 Nm
Dimensions and weights			
Connecting thread G	G ½ ¹⁾	G ¼ ¹⁾	G ¼ ¹⁾
Outside diameter	20 mm	20 mm	20 mm
Height H1	6.5 mm	6.5 mm	6.5 mm
Height H2	13 mm	13 mm	13 mm
Weight	Approx. 3 g	Approx. 3 g	Approx. 3 g
Logic symbol			

¹⁾ Also fitting NPT connections

Venting pipe

Application

The venting pipe is screwed into the threaded connection on the top diaphragm case of pneumatic actuators.

NOTICE

The venting pipe must only be screwed into the threaded connection on the top diaphragm case with the open end of the pipe pointing downward.

Note

An adapter is required to mount the pipe on actuators with 1400-120 cm² or larger (see table).

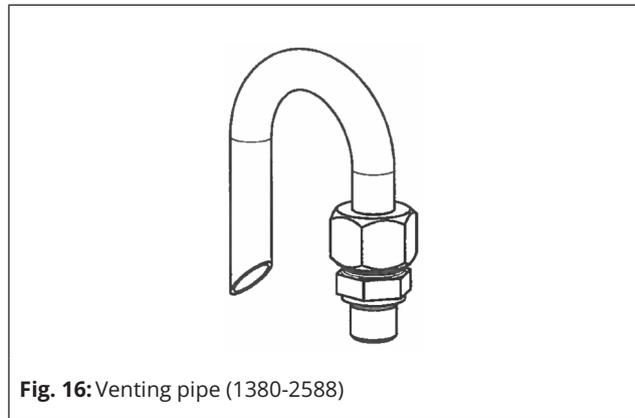


Fig. 16: Venting pipe (1380-2588)

Selection of a suitable venting pipe

Actuator size	Connection size		Adapter	Venting pipe
175 cm ²	ISO 228-1	G ¼	-	1380-2588
	NPT	¼-18	-	1380-2594
240 cm ²	ISO 228-1	G ¼	-	1380-2588
	NPT	¼-18	-	1380-2594
350 cm ²	ISO 228-1	G ⅜	-	1380-2589
	NPT	⅜-18	-	1380-2595
355 cm ²	ISO 228-1	G ⅜	-	1380-2589
	NPT	⅜-18	-	1380-2595
700 cm ²	ISO 228-1	G ⅜	-	1380-2589
	NPT	⅜-18	-	1380-2595
750 cm ²	ISO 228-1	G ⅜	-	1380-2589
	NPT	⅜-18	-	1380-2595
1000 cm ²	ISO 228-1	G ¾	-	0400-9940
	NPT	¾-14	-	0401-2465
1400-60 cm ²	ISO 228-1	G ¾	-	0400-9940
	NPT	¾-14	-	0401-2465
1400-120 cm ²	ISO 228-1	G 1	8580-1050	0400-9940
2800 cm ²	ISO 228-1	G 1	8580-1050	0400-9940
2 x 2800 cm ²	ISO 228-1	G 1	8580-1050	0400-9940

Note

Actuators with a diaphragm area of 1400-120 cm² to 2x 2800 cm² are fitted with a G connecting thread. Therefore, only venting pipes with a G connecting thread are available.

Mufflers

Application

Mufflers are used in pneumatic and electropneumatic devices to reduce the noise generated when compressed air is vented to the atmosphere. These mufflers are designed for the exhaust air port of pneumatic devices.

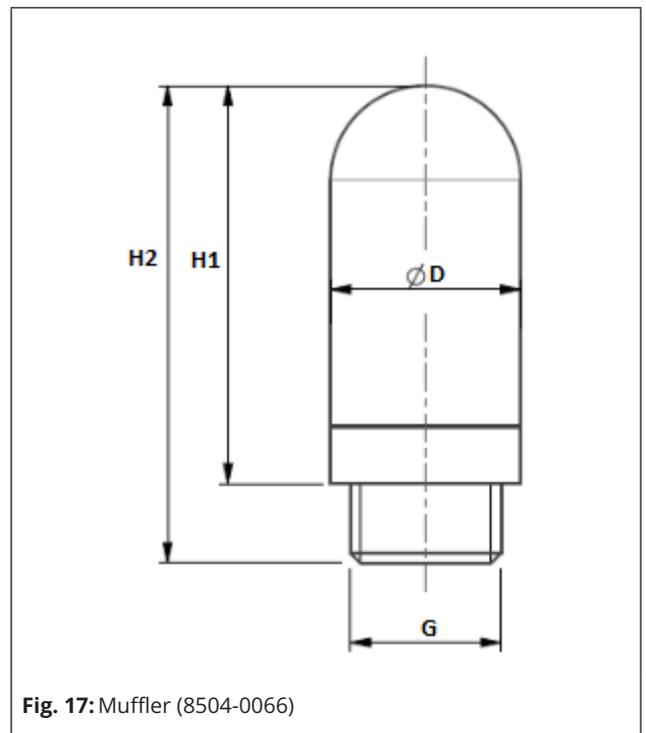


Fig. 17: Muffler (8504-0066)

Technical data

Order no.	8504-0065	85040066	8504-0067	8504-0068	8504-0069	8504-0070
Type	Mufflers					
Material	Polyethylene					
Medium	Instrument air					
K _{vs}	0.9	1.6	3.3	4.8	7.7	9.4
Ambient temperature	-70 to +80 °C ¹⁾					
Degree of protection	IP54 ²⁾					
Dimensions						
Connecting thread G	G ⅜	G ¼	G ⅝	G ½	G ¾	G 1
Outside diameter Ø D	12.9 mm	16.6 mm	24.4 mm	24.8 mm	37.6 mm	47.8 mm
Height H1	28 mm	35 mm	57 mm	68 mm	124 mm	136 mm
Height H2	34.5 mm	42 mm	67 mm	78 mm	139 mm	154 mm
Logic symbol						

¹⁾ The air forced through the muffler is cooled down. At minus temperatures, the moisture contained in the air can freeze and block the pores in the muffler.

²⁾ The degree of protection IP54 can only be achieved when the following conditions are met:

- The devices must be mounted in such a way that the muffler faces downward.
- The muffler must be mounted properly using suitable tools and sealant to prevent thread galling (seizure).
- If the muffler can become covered in snow, iced up or dirt can collect, it must be protected by a suitable fixture/cover.

Stainless steel mufflers

Application

These mufflers are suitable for the exhaust air ports of the following devices:

- Volume boosters
- Booster valves

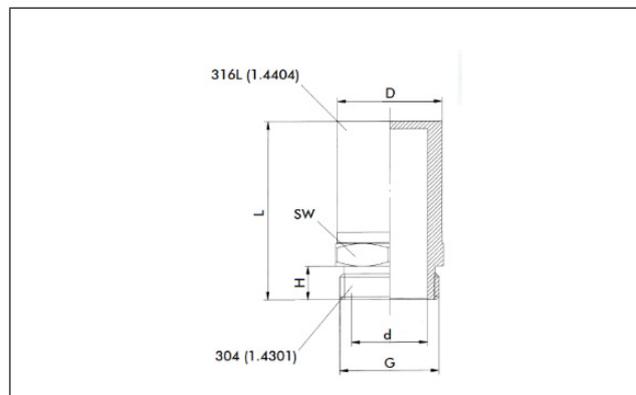


Fig. 18: Muffler (8504-1009)

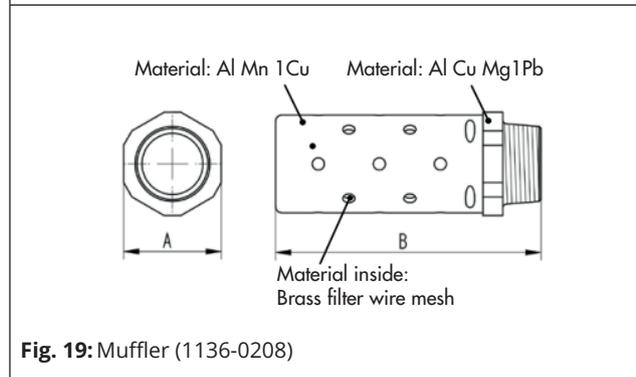


Fig. 19: Muffler (1136-0208)

Technical data

Order no.	8504-1009	8504-1010	1136-0208	1136-0213
Type	Mufflers			
Material	Stainless steel			
Medium	Instrument air			
K_{vs}	Not specified	Not specified	16	16
Ambient temperature	-10 to +400 °C	-10 to +400 °C	-20 to +80 °C	-20 to +80 °C
Degree of protection	IP54 ¹⁾	IP54 ¹⁾	IP41	IP41
Dimensions				
Connecting thread G	G 1	1 NPT	G 1	1 NPT
Outside diameter Ø D	35 mm	35 mm	51 mm	51 mm
Height L	60.1 mm	60.1 mm	138 mm	138 mm
Logic symbol				

¹⁾ The degree of protection IP54 can only be achieved when the following conditions are met:

- The devices must be mounted in such a way that the muffler faces downward.
- The muffler must be mounted properly using suitable tools and sealant to prevent thread galling (seizure).
- If the muffler can become covered in snow, iced up or dirt can collect, it must be protected by a suitable fixture/cover.