



SH 8051 EN

Translation of original instructions



Type 3251 Globe Valve

Definition of signal words

DANGER

Hazardous situations which, if not avoided, will result in death or serious injury

WARNING

Hazardous situations which, if not avoided, could result in death or serious injury

NOTICE

Property damage message or malfunction

Note

Additional information

Tip

Recommended action

Purpose of this manual

The Safety Manual SH 8051 contains information relevant to the use of the Type 3251 Globe Valve in safety-instrumented systems according to IEC 61508 and IEC 61511. It does not apply to the Type 3251-AM Valve. The safety manual is intended for planners, constructors and operators of safety-instrumented systems.

! NOTICE

Risk of malfunction due to incorrect installation or start-up of the device.

- *Refer to the mounting and operating instructions on how to install and start-up the device.*
 - *Observe the warnings and safety instructions written in the mounting and operating instructions.*
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Further documentation

The documents listed below contain descriptions of the start-up, functioning and operation of the valve. You can download these documents from our website (www.samsongroup.com > Downloads > Documentation).

Type 3251 Globe Valve

- ▶ T 8051: Data sheet (DIN)
- ▶ T 8052: Data sheet (ANSI)
- ▶ T 8071: Data sheet for version with ceramic trims
- ▶ EB 8051: Mounting and operating instructions (DIN)
- ▶ EB 8052: Mounting and operating instructions (ANSI)

i Note

In addition to the valve documentation, observe the technical documentation for the actuator and valve accessories.

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1 Scope

General

The SAMSON Type 3251 Globe Valve in combination with an actuator (e.g. Type 3271 or Type 3277 Pneumatic Actuator) is designed to regulate the flow rate, pressure or temperature of liquids, gases or vapors.

Use in safety-instrumented systems

The valve can be used in safety-instrumented systems according to IEC 61508 and IEC 61511. The valve can be used in safety-instrumented systems up to SIL 2 (single device) and SIL 3 (redundant configuration) on observing the requirements of IEC 61508.

The safety-instrumented function of the valve is to be regarded as a Type A element in accordance with IEC 61508-2.

Note

The architecture and the interval between proof tests must be considered in order to achieve the safety integrity level.

Tip

The diagnostic coverage can be increased and, as a result, the probability of failure on demand reduced by mounting a positioner with diagnostic capabilities on the control valve.

Versions and ordering data

Valves combined with actuators with travel stop and/or handwheel as well as Type 3251-AM Valves made using additive manufacturing technology are **not** suitable for use in safety-instrumented systems. All other versions are suitable for use in safety-instrumented systems.

Mounting

The valve and actuator are normally delivered already assembled by SAMSON.

2 Technical data

Table 1: Type 3251 Valve · DIN version

Material ¹⁾		Cast steel 1.0619		Cast steel 1.7357		Cast stainless steel 1.4408	
Nominal size ²⁾	DN	15 to 150	200 to 300	15 to 150	200 to 300	15 to 150	200 to 300
Pressure rating ²⁾	PN	16 to 400	Up to PN 160	16 to 400	Up to PN 160	16 to 400	Up to PN 160
Type of connection	Flanges	All DIN EN versions					
	Welding ends	DIN EN 12627					
Seat-plug seal		Metal seal · Soft seal · High-performance metal seal					
Characteristic		Equal percentage · Linear · On/off (▶ T 8000-3)					
Rangeability		50:1					
RFID tag (optional)		Application range according to the technical specifications and the explosion protection certificates. Documents ▶ www.samsongroup.com > Products > Electronic nameplate					
Conformity		CE · UK · EAC					
Temperature ranges in °C · Permissible operating pressures acc. to pressure-temperature diagrams (see Information Sheet ▶ T 8000-2)							
Body without insulating section		-10 to +220 °C · Up to +350 °C with high-temperature packing					
Body with	Insulating section or bellows seal	-10 to +400		-10 to +500		-196 to +550	
Valve plug ³⁾	Standard	Metal seal		-196 to +550			
		Soft seal		-196 to +220			
	Balanced with PTFE ring		-50 to +220 ⁴⁾				
	Balanced with graphite ring		220 to 500 ⁵⁾				
RFID tag (optional)		Max. permissible temperature at the RFID tag: 85 °C					
Leakage class according to IEC 60534-4							
Valve plug	Standard	Metal seal		Standard: IV · High-performance metal seal: V			
		Soft seal		VI			
	Balanced, metal seal		With PTFE (standard): IV · High-performance metal seal: V With graphite ring: IV				

¹⁾ Other materials in Data Sheet ▶ T 8051 or on request

²⁾ DN 400: PN 16 to 63 · DN 500: PN 16 to 40

³⁾ Only in combination with suitable body material

⁴⁾ Lower temperatures on request

⁵⁾ Higher temperatures on request

Table 2: Type 3251 Valve · ANSI version

Material ¹⁾	Cast steel A216 WCC	Cast steel A217 WC6	Cast stainless steel A351 CF8M	
Nominal size and pressure rating	NPS ½ to 12 in Class 150 to 2500 NPS 14 in Class 150 to 600 NPS 16 to 20 in Class 150 to 1500			
Type of connection	Flanges	All ANSI versions		
	Welding ends	According to ANSI B16.25		
Seat-plug seal	Metal seal · Soft seal · High-performance metal seal			
Characteristic	Equal percentage · Linear · On/off (▶ T 8000-3)			
Rangeability	50:1			
RFID tag (optional)	Application range according to the technical specifications and the explosion protection certificates. Documents ▶ www.samsongroup.com > Products > Electronic nameplate			
Conformity				
Temperature ranges in °F (°C) · Permissible operating pressures acc. to pressure-temperature diagrams (see Information Sheet ▶ T 8000-2)				
Body without insulating section	14 to 428 (-10 to +220 °C) · Up to 662 (350 °C) with high-temperature packing			
Body with	Insulating section or bellows seal	-20 to +800 (-29 to +425)	-20 to +932 (-29 to +500)	-325 to +1022 (-196 to +550) ³⁾
Valve plug ²⁾	Standard	Metal seal	-325 to +1022 (-196 to +550) ³⁾	
		Soft seal	-325 to +428 (-196 to +220) ³⁾	
	Balanced with PTFE ring	-58 to +428 (-50 to +220) ⁴⁾		
	Balanced with graphite ring	428 to 932 (220 to 500) ⁵⁾		
RFID tag (optional)	Max. permissible temperature at the RFID tag: 185 (85)			
Leakage class according to ANSI/FCI 70-2				
Valve plug	Standard	Metal seal	Standard: IV · High-performance metal seal: V	
		Soft seal	VI	
	Balanced, metal seal	With PTFE (standard): IV · High-performance metal seal: V With graphite ring: IV		

¹⁾ Other materials in Data Sheet ▶ T 8052 or on request

²⁾ Only in combination with suitable body material

³⁾ Note: The temperature limits are not directly converted temperatures.

⁴⁾ Lower temperatures on request

⁵⁾ Higher temperatures on request

3 Safety-related functions

Safety-related fail-safe action

The valve, in combination with a pneumatic actuator, controls the process medium flowing through it. When the signal pressure acting on the actuator is changed, the springs in the actuator move the actuator stem downward or upward to close or open the valve. The fail-safe action is triggered when no signal pressure is applied to the actuator.

Fail-safe action

The signal pressure is normally applied to the actuator. The actuator is vented upon demand as part of the safety-instrumented function. As soon as the actuator is vented (signal pressure = atmospheric pressure), the spring forces cause the actuator stem to move to the fail-safe position. The valve is completely open or completely closed.

Depending on the actuator's direction of action (see the associated actuator documentation), the valve has one of the following fail-safe positions:

- "Actuator stem extends" fail-safe action: in the event of emergency, the springs move the actuator stem downward and close the valve.
- "Actuator stem retracts" fail-safe action: in the event of emergency, the springs move the actuator stem upward and open the valve.

Protection against unauthorized changes to the configuration

The valve's fail-safe position depends on the mounted actuator's direction of action. The actuator's direction of action can be reversed. However, this is not possible while the process is running.

4 Installation and start-up

The valve is delivered ready to install and can be installed into the pipeline without the need for any additional installation work. Refer to the valve documentation on how to install and start-up the valve.

Tip

We recommend checking the installation and start-up using a checklist. Examples of such checklists are included in VDI 2780-5 and the SAMSON brochure WA 236 (Functional safety of globe valves, rotary plug valves, ball valves and butterfly valves).

5 Required conditions

WARNING

Risk of malfunction due to incorrect selection or wrong installation and operating conditions.

→ Only use valves in safety-instrumented systems if the necessary conditions in the plant are fulfilled.

Tip

We recommend checking the necessary conditions using a checklist. Examples of such checklists are included in VDI 2780-5 and the SAMSON brochure WA 236 (Functional safety of globe valves, rotary plug valves, ball valves and butterfly valves).

Selection

- The suitability of the entire control valve assembly (valve, actuator, valve accessories) for the intended use (pressure, temperature) has been checked.
- The valve materials are suitable for the process medium.
- The actuator is correctly sized based on the required transit time and thrust.

Mechanical and pneumatic installation

- The valve is installed properly into the pipeline as described in the mounting and operating instructions and the actuator is mounted on it. Valve accessories are mounted correctly.
- The prescribed direction of flow is observed. The arrow on the valve indicates the direction of flow.
- The control valve is configured with the correct fail-safe position (stem extends or retracts).
- The tightening torques (e.g. for the flanged joints) are observed.
- A strainer must be installed when the process medium contains solids, which could block the valve.

Required conditions

WARNING

The strainer may block the medium flow in a control valve assembly with "actuator stem retracts" fail-safe action.

→ Valves with "actuator stem retracts" fail-safe action must not be fitted with a strainer.

Operation

- The plug stem is not blocked.
- The medium flow through the valve is not blocked.
- The valve is only used in operating conditions that meet the specifications used for sizing at the ordering stage.

Maintenance

- Maintenance is only performed by fully trained, qualified operating personnel.
 - Only original parts are used for spare parts.
 - Service work is performed as described in the 'Servicing' chapter of the associated valve documentation.
-

Tip

Contact SAMSON's After-sales Service concerning any work not described in the 'Servicing' chapter in the associated valve documentation.

6 Proof testing

The proof test interval and the extent of testing lie within the operator's responsibility. The operator must draw up a test plan, in which the proof tests and the interval between them are specified. We recommend summarizing the requirements of the proof test in a checklist.

WARNING

Risk of dangerous failure due to malfunction in the event of emergency (valve does not move to the fail-safe position).

→ Only use devices in safety-instrumented systems that have passed the proof test according to the test plan drawn up by the operator.

NOTICE

Malfunction due to a non-observance of the required inspection requirements.

→ To test the safety-instrumented function properly, the following requirements must be met:

- Valve and actuator are assembled together properly.
- The control valve is installed properly into the plant.

Regularly check the safety-instrumented function of the entire SIS loop. The test intervals are determined, for example on calculating each single SIS loop in a plant (PFD_{avg}).

Tip

We recommend performing the proof tests based on a checklist. An example of such a checklist is included in the SAMSON brochure WA 236 (Functional safety of globe valves, rotary plug valves, ball valves and butterfly valves).

Proof testing

Visual inspection to avoid systematic failure

To avoid systematic failure, inspect the valve regularly. The frequency and the scope of the inspection lie within the operator's responsibility. Take application-specific influences into account, such as:

- Blockage of plug stem
- Corrosion (destruction primarily of metals due to chemical and physical processes)
- Material fatigue
- Wear induced by the process medium
- Abrasion (material removed by solids contained in the process medium)
- Medium deposits
- Aging (damage caused to organic materials, e.g. plastics or elastomers, by exposure to light and heat)
- Chemical attack (organic materials, e.g. plastics or elastomer, which swell, leach out or decompose due to exposure to chemicals)

! NOTICE

Risk of malfunction due to the use of unauthorized parts.

→ *Only use original parts to replace worn parts.*

Function testing

Regularly check the safety-instrumented function according to the test plan drawn up by the operator.

i Note

Record any faults in the valve and inform SAMSON of them in writing.

Safety-related fail-safe action

1. Supply the actuator with the signal pressure to allow the valve to move to the end position (completely open or closed).
2. Disconnect the signal pressure. This must cause the valve to move to its fail-safe position.
3. Check whether the valve reaches the end position within the required time.
4. Check whether the maximum permissible leakage is observed.

Safety-instrumented function of valve accessories

- Check the safety-instrumented function of valve accessories. Refer to the associated safety manuals.

7 Repairs

Only perform the work on the valve described in the valve documentation.

ⓘ NOTICE

Safety-instrumented function will be impaired if repair work is performed incorrectly.

- *Only allow trained staff to perform service and repair work.*
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HERSTELLERERKLÄRUNG

Für folgende Produkte

Stellventile der Bauart 240 und 250

Hiermit wird bestätigt, dass das o. g. Gerät für die Verwendung in sicherheitsgerichteten Systemen nach IEC 61508 und IEC 61511 einsetzbar ist.

Das Gerät ist geeignet für den Einsatz in sicherheitsgerichteten Anwendungen bis SIL 2 (einzelnes Gerät) und SIL 3 (redundante Verschaltung) gemäß IEC 61508.

Der Nachweis erfolgte auf der Basis der Betriebsbewährtheit (proven in use) kombiniert mit einer FMEA.

Sicherheitstechnische Kenndaten

$\lambda_{\text{safe, undetected}}$	860 FIT
$\lambda_{\text{safe, detected}}$	0 FIT
$\lambda_{\text{dangerous, undetected}}$	54,6 FIT
$\lambda_{\text{dangerous, detected}}$	0 FIT
PFD _{avg.} bei jährlicher Prüfung	$2,4 \cdot 10^{-4}$
HFT (Hardware Fault Tolerance)	0
DC (Diagnostic Coverage)	0
Gerätetyp	A
SFF (Safe Failure Fraction)	94 %
MTBF _{gesamt}	125 Jahre
MTBF _{dangerous, undetected}	2090 Jahre

1 FIT = 1 Ausfall pro 10^9 Stunden

Nutzbare Lebensdauer

Nach IEC 61508-2 Abschnitt 7.4.9.5 können acht bis zwölf Jahre angenommen oder ein Wert benutzt werden, der sich durch Betriebsbewährtheit des Anwenders ergibt.

Bestimmungsgemäße Verwendung

- Bedienungsanleitung
- Anforderung an Instrumentenluft-Qualität (Sicherheitshandbuch, soweit vorhanden).

MANUFACTURER'S DECLARATION

For the following products

Series 240 and 250 Valves

We hereby certify that the above mentioned device can be used in safety-instrumented systems according to IEC 61508 and IEC 61511.

The device is suitable for use in safety-instrumented systems up to SIL 2 (single device) and SIL 3 (redundant configuration) according to IEC 61508.

The evidence is based on prior use (proven in use) combined with an FMEA.

Safety-related data

$\lambda_{\text{safe, undetected}}$	860 FIT
$\lambda_{\text{safe, detected}}$	0 FIT
$\lambda_{\text{dangerous, undetected}}$	54.6 FIT
$\lambda_{\text{dangerous, detected}}$	0 FIT
PFD _{avg.} with annual test	$2,4 \cdot 10^{-4}$
HFT (Hardware Fault Tolerance)	0
DC (Diagnostic Coverage)	0
Device type	A
Safe failure fraction (SFF)	94 %
MTBF _{total}	125 years
MTBF _{dangerous, undetected}	2090 years

1 FIT = 1 failure per 10^9 hours

Useful lifetime

According to IEC 61508-2, section 7.4.9.5, a useful lifetime of eight to twelve years can be assumed. Other values can be used based on the user's previous experience (prior use/ proven-in-use).

Intended use

- Operating instructions
- Quality requirements for instrument air (safety manual if available)

Manufacturer's Declaration: V/HE-1079-4 DE-EN Changed on: 2016-10-18 Changed by: V42/nfi/V74/tny/V73/pmr



Sicherheitstechnische Annahmen

Im Störfall wird der Antrieb entlüftet, dadurch fährt das Ventil in die Sicherheitslage.

Hinweis

Durch Einsatz eines Stellungsreglers kann eine umfangreiche Diagnose auch im laufenden Betrieb durchgeführt werden. Damit kann sich je nach Einsatzfall ein Diagnosegrad (diagnostic coverage factor) für gefährliche Fehler von $\geq 70\%$ ergeben.

Voraussetzungen

Die Reparaturzeit ist klein gegenüber der mittleren Anforderungsrate. Durchschnittliche Beanspruchung in industrieller Umgebung durch Medien und Umgebungsbedingungen. Der Anwender ist für bestimmungsgemäßen Gebrauch verantwortlich.

SAMSON AG

ppa. Michael Kiener
Zentralabteilungsleiter
Verkauf International
Head of Central Department
International Sales

Safety-related assumptions

In case of failure, the pneumatic actuator is vented, causing the valve to move to its fail-safe position.

Note

A positioner can be used to perform extensive diagnostics while the process is running. Depending on the application, this may result in a diagnostic coverage for dangerous failures of 70 % or higher.

Requirements

Short mean time to repair compared to the average rate of demand. Normal exposure to industrial environment and fluids. The user is responsible for ensuring that the device is used as intended.

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Entwicklungsorganisation
Head of Central Department
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SH 8051 EN



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