SAFETY MANUAL



SH 3701 EN

Translation of original instructions



Type 3701 Solenoid Valve



Definition of signal words

▲ DANGER

Hazardous situations which, if not avoided, will result in death or serious injury

A WARNING

Hazardous situations which, if not avoided, could result in death or serious injury

NOTICE

Property damage message or malfunction

i Note

Additional information



Recommended action

Purpose of this manual

The Safety Manual SH 3701 contains information relevant for the use of the Type 3701 Solenoid Valve in safety-instrumented systems according to IEC 61508 and IEC 61511. The safety manual is intended for planners, constructors and operators of safety-instrumented systems.

9 NOTICE

Risk of malfunction due to incorrect mounting, connection or start-up of the device.

- → Refer to the Mounting and Operating Instructions EB 3701 on how to mount the device, perform the electric and pneumatic connections as well as start up the device.
- → Observe the warnings and safety instructions written in the Mounting and Operating Instructions EB 3701.

Further documentation

The documents listed below contain descriptions of the start-up, functioning and operation of the solenoid valve. You can download these documents from the SAMSON website.

► T 3701: Data sheet

► EB 3701: Mounting and operating instructions



In addition to the solenoid valve documentation, observe the technical documentation for the pneumatic actuator, control valve and other valve accessories.

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1 Scope

1.1 General

The Type 3701 Solenoid Valve converts binary voltage signals into pneumatic control signals. It is used to control pneumatic rotary and linear actuators with spring-return mechanism.

1.2 Use in safety-instrumented systems

Observing the requirements of IEC 61508, the systematic capability of the solenoid valve for emergency venting as a component in safety-instrumented systems is given.

Use of the solenoid valve is possible on observing the requirements of IEC 61511 and the required hardware fault tolerance in safety-instrumented systems up to SIL 2 (single device/HFT = 0) and SIL 3 (redundant configuration/HFT = 1).

The individual safety functions of the solenoid valve are to be regarded as Type A elements in accordance with IEC 61508-2.

1.3 Versions and ordering data

All versions of the solenoid valve marked with **SIL** are suitable for use in safety-instrumented systems. The article code written on the nameplate (page 6) provides details on the optional equipment of the solenoid valve.

Article code

Solenoid valve	Туре 3701- хххххххххххх
Explosion protection	
No explosion protection	SIL 0
II 2G Ex ia IIC T6 (ATEX) 1)	SIL 1
Ex ia (CSA/FM)	SIL 3
II 3G Ex nA II T6/ic IIC T6 (ATEX) 2)	SIL 8
Nominal signal	
6 V DC	SIL 1
12 V DC	SIL 2
24 V DC	SIL 3
230 V AC	SIL 5
115 V AC	SIL 6
48 V AC	SIL 7
24 V AC	SIL 8
Switching function	
$3/2$ -way, NC, $K_{VS}^{3} = 0.25$, circuit 1	SIL 0
$3/2$ -way, NO, $K_{VS}^{3} = 0.25$, circuit 2	1
$5/2$ -way, $K_{VS}^{3} = 0.25$	2
Attachment	
NAMUR interface for rotary actuators including adapter plate (140	00-5235) SIL 0
NAMUR rib for linear actuators	SIL 1
NAMUR adapter plate (1400-5235) additionally required for rotar	ry actuators SIL 2
Threaded connection	
G 1/4	SIL 1
1/4 NPT	SIL 2

(continued on page 7)

EC type examination certificate PTB 01 ATEX 2178 Statement of conformity PTB 02 ATEX 2014 X The air flow rate when p_1 = 2.4 bar and p_2 = 1.0 bar is calculated using the following formula: $Q = K_{VS} \times 36.22$ in m^3/h .

(continued from page 6)

Solenoid valve	Туре 3701- хххххххххххх
Electrical connection	
Without cable gland, fitted with blanking plug	SIL 0 0
Black cable gland M20x1.5	SIL 0 1
Blue cable gland M20x1.5	SIL 1 1
Adapter M20x1.5 to 1/2 NPT	SIL 1 2
Black CEAG cable gland M20x1.5	SIL 1 3
Cable gland M20x1.5, brass	SIL 1 4
Harting connector, without cable socket	SIL 2 1
Connector M12x1, nickel-plated brass, without cable socket	SIL 2 2
Connector type A according to DIN EN 175301-803, without a	cable socket SIL 2 3
Binder connector, without cable socket	SIL 2 4
Degree of protection	
IP 54	SIL 0
IP 65 with filter check valve made of polyamide	SIL 1
IP 65 with filter check valve made of stainless steel	SIL 2
IP 20	SIL 3
Ambient temperature	
−20 to +80 °C	SIL 0
-45 to +80 °C	SIL 2
Safety approval	
Without	0
SIL (only with 3/2-way function)	SIL 1
TÜV (only with 3/2-way function)	2
Special version	
Without	SIL 0 0 0

2 Attachment

The solenoid valve is suitable for the following types of attachment in combination with various mounting parts:

- Attachment to rotary actuators with NAMUR interface according to VDI/VDE 3845
- Attachment to linear actuators with NAMUR rib according to IEC 60534-6-1
- Pipe mounting

3 Technical data

General data	
Design	Solenoid with flapper/nozzle assembly and diaphragm switching element
Actuation	Electrically actuated on one side (see Electric data, page 9)
Degree of protection	IP 54 with filter IP 65 with filter check valve
Compressed air quality according to ISO 8573-1	Particle size and density: Class $4 \cdot \text{Oil}$ content: Class $3 \cdot \text{Pressure}$ dew point: Class $3 \cdot \text{ressure}$ dew point: Class $3 \cdot ress$
Supply	Instrument air (free from corrosive substances) or nitrogen
Pilot supply pressure	1.4 to 6.0 bar
Air consumption (binary e/p converter)	≤10 l _n /h at 1.4 bar pilot supply in operating position, ≤80 l _n /h at 1.4 bar pilot supply in neutral position
Switching time	≤65 ms
Electrical connection	Cable entry M20x1.5 to screw terminal, two pole, or connector

Electr	Electric data							
Туре	3701	-x1	-x2	-x3	-08	-07	-06	-05
Nomi	inal signal							
U _N		6 V DC	12 V DC	24 V DC	24 V AC	48 V AC	115 V AC	230 V AC
U _{max}	1)	27 V	25 V	32 V	36 V	80 V	130 V	255 V
f_N			-			48 to	62 Hz	
Switc	hing point							
	U _{+80 °C}	≥4.8 V	≥9.6 V	≥18 V	19 to 36 V	42 to 80 V	82 to 130 V	183 to 255 V
On	I _{+20 °C}	≥1.41 mA	≥1.52 mA	≥1.57 mA	≥1.9 mA	≥1.9 mA	≥2.2 mA	≥2.6 mA
	P _{+20 °C}	≥5.47 mW	≥13.05 mW	≥26.71 mW	≥0.04 VA	≥0.07 VA	≥0.17 VA	≥0.46 VA
Off	U _{-25 °C}	≤1.0 V	≤2.4 V	≤4.7 V	≤4.5 V	≤9.0 V	≤18.0 V	≤36.0 V
Impe	dance							
R _{+20 °}	С	2.6 kΩ	5.5 kΩ	10.7 kΩ	Approx. 10 kΩ	Approx. 24 kΩ	Approx. 40 kΩ	Approx. 80 kΩ
	erature ence on R	0.4 %/°C	0.2 %/°C	0.1 %/°C	0.1 %/°C	0.1 %/°C	0.05 %/°C	0.03 %/℃

Type of protection Ex ia IIC 2) for use in hazardous areas (Zone 1)

Type 3701	-11	-12	-13
Nominal signal			
U _N	6 V DC	12 V DC	24 V DC

See EC type examination certificate PTB 01 ATEX 2178 for maximum permissible values when connected to a certified intrinsically safe circuit.

Туре 3701	-81	-82	-83
Nominal signal			
U _N	6 V DC	12 V DC	24 V DC

See statement of conformity PTB 02 ATEX 2014 X for maximum permissible values when connected to a certified intrinsically safe circuit.

Maximum permissible value at 100 % duty cycle. The maximum permissible value U_i applies to explosion-protected versions.

²⁾ Marking II 2G Ex ia IIC T6 (gases in Zone 1)

³⁾ Marking II 3G Ex nA II T6/ic IIC T6 (gases in Zone 2)

Attachment

Solenoid valve with NAMUR interface				
Туре 3701	-xx00	-xx10	-xx20	
Switching function	3/2-way function, NC	3/2-way function, NO 5/2-way function		
K _{VS} 1)	0.25	0.25	0.25	
Safety function	SIL 2), TÜV 3)	-	-	
Design	Diaphragm switching elen	nent, soft seated, with return spr	ing	
Material	Enclosure:	AlMg, powder coated, gray bei	ge RAL 1019	
	NAMUR adapter plate:	AlMg, powder coated, gray bei	ge RAL 1019	
	Springs: Stainless steel 1.4310			
	Screws:	Screws: Stainless steel 1.4571		
	Seals:	Silicone rubber, Perbunan		
		Chloroprene rubber (-20 to +80 °C) or silicone rubber (-45 to +80 °C)		
Operating medium	Instrument air (free from corrosive substances) ⁴⁾ Air containing oil, nitrogen or non-corrosive gases ⁵⁾			
Max. operating pressure	6.0 bar			
Output signal	Operating pressure			
Pneumatic connection	G ¼ or ¼ NPT and NAMUR interface ¼"			
Ambient temperature 6)	-20 to +80 °C (chloroprene rubber) or -45 to +80 °C (silicone rubber)			
Approx. weight	450 g			

The air flow rate when $p_1 = 2.4$ bar and $p_2 = 1.0$ bar is calculated using the following formula:

 $Q = K_{VS} \times 36.22 \text{ in m}^3/\text{h}.$ 2) SIL according to IEC 61508

³⁾ Emergency release or locking of compressed air supply

⁴⁾ With internal pilot supply

⁵⁾ With external pilot supply

⁶⁾ The maximum permissible ambient temperature depends on the permissible ambient temperature of the cable gland, type of protection and temperature class.

Solenoid valve with threaded connection				
Туре 3701	-xx01	-xx11	-xx21	
Switching function	3/2-way function, NC	3/2-way function, NO	5/2-way function	
K _{VS} 1)	0.25	0.25	0.25	
Safety function	SIL ²⁾ , TÜV ³⁾	_	-	
Design	Diaphragm switching elen	nent, soft seated, with return spr	ing	
Material	Enclosure: AlMg	, powder coated, gray beige RA	AL 1019	
	Springs: Stainl	Springs: Stainless steel 1.4310		
	Screws: Stainless steel 1.4571			
	Seals: Silicone rubber, Perbunan			
	Diaphragms: Chloroprene rubber (-20 to +80 °C) or silicone rubber (-45 to +80 °C)			
Operating medium	Instrument air (free from corrosive substances) 4)			
	Air containing oil, nitrogen or non-corrosive gases 5)			
Max. operating pressure	6.0 bar			
Output signal	Operating pressure			
Pneumatic connection	G ¼ or ¼ NPT			
Ambient temperature 6)	-20 to +80 °C (chloroprene rubber) or -45 to +80 °C (silicone rubber)			
Approx. weight	450 g			

The air flow rate when p_1 = 2.4 bar and p_2 = 1.0 bar is calculated using the following formula: $Q = K_{VS} \times 36.22 \text{ in m}^3/\text{h}.$

SIL according to IEC 61508
 Emergency release or locking of compressed air supply

⁴⁾ With internal pilot supply

⁵⁾ With external pilot supply

⁶⁾ The maximum permissible ambient temperature depends on the permissible ambient temperature of the cable gland, type of protection and temperature class.

Safety-related functions

Solenoid valve prepared for adapter plate with NAMUR interface				
Туре 3701	-xx02		-xx12	-xx22
Switching function	3/2-way function	ı, NC	3/2-way function, NO	5/2-way function
K _{vs} 1)	0.25		0.25	0.25
Safety function	SIL ²⁾ , TÜV ³⁾		-	-
Design	Diaphragm switc	hing elem	ent, soft seated, with return	spring
Material	Enclosure:	AlMg,	powder coated, gray beige	RAL 1019
	Springs:	Springs: Stainless steel 1.4310		
	Screws:	Screws: Stainless steel 1.4571		
	Seals:	Seals: Silicone rubber, Perbunan		
	Diaphragms: Chloroprene rubber (-20 to +80 °C) or silicone rubber (-45 to +80 °C)			
Operating medium		Instrument air (free from corrosive substances) ⁴⁾ Air containing oil, nitrogen or non-corrosive gases ⁵⁾		
Max. operating pressure	6.0 bar	6.0 bar		
Output signal	Operating pressure			
Pneumatic connection	G ¼ or ¼ NPT (prepared for adapter plate with NAMUR interface)			
Ambient temperature 6)	-20 to +80 °C (chloroprene rubber) or -45 to +80 °C (silicone rubber)			
Approx. weight	450 g	450 g		

The air flow rate when $p_1 = 2.4$ bar and $p_2 = 1.0$ bar is calculated using the following formula: $Q = K_{VS} \times 36.22$ in m³/h.

4 Safety-related functions

4.1 Emergency venting

The solenoid valve is actuated by a binary voltage signal. Fail-safe action is triggered when no voltage signal (0 V AC/DC) is applied to terminals +81 and -82. The solenoid valve vents to the atmosphere and the actuator is vented as well (see Fig. 1, page 13).

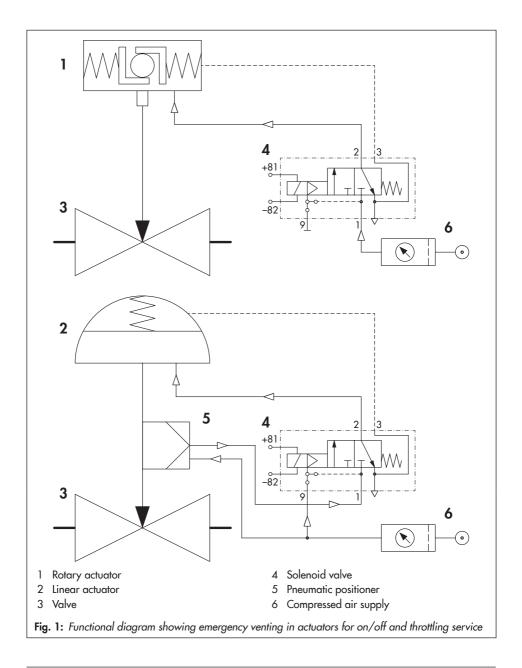
²⁾ SIL according to IEC 61508

³⁾ Emergency release or locking of compressed air supply

⁴⁾ With internal pilot supply

⁵⁾ With external pilot supply

⁶⁾ The maximum permissible ambient temperature depends on the permissible ambient temperature of the cable gland, type of protection and temperature class.



4.2 Fail-safe action

Fail-safe action is triggered by the solenoid valve and upon supply air failure. The solenoid valve fully discharges its pneumatic output to the atmosphere, causing the pneumatic actuator to be vented. As a result, the valve moves to the fail-safe position. The fail-safe position depends on how the springs are arranged in the pneumatic actuator (air-to-close or air-to-open).

5 Mounting, connection and start-up

Refer to Mounting and Operating Instructions > EB 3701 on how to mount the solenoid valve, perform the electric and pneumatic connections as well as start up the solenoid valve. Only use original mounting parts and accessories.

6 Required conditions

A WARNING

Risk of malfunction due to incorrect selection or wrong installation and operating conditions.

→ Only use control valves in safety-instrumented systems if the necessary conditions in the plant are fulfilled. This also applies to the mounted solenoid valve.

Selection 6.1

- → The required transit times of the control valve are observed. The transit times to be implemented are determined by the process engineering requirements.
- → The solenoid valve is suitable for the prevailing ambient temperature.

Versions	Temperature range	
With diaphragm and seals made of chloroprene rubber	-20 to +80 °C	
With diaphragm and seals made of silicone rubber	-45 to +80 °C	
With plastic cable gland	-20 to +80 °C	
With metal cable gland	-45 to +80 °C	
The specifications in the test certificates additionally apply to explosion-protected versions.		

→ The temperature limits are observed.

6.2 Mechanical and pneumatic installation

- → The solenoid valve is mounted properly as described in the mounting and operating instructions and connected to the air supply.
- → The maximum supply pressure does not exceed 6.0 bar.
- → The pneumatic pilot supply meets the instrument air specifications.

Particle size and quantity	Oil content	Pressure dew point
Class 4	Class 3	Class 3
≤5 µm and 1000/m³	≤1 mg/m³	-20 °C or at least 10 K below the lowest ambient temperature to be expected

Required conditions



We recommend installing a supply pressure regulator/filter upstream of the device. For example, Type 3999-009x Service Unit or Type 3999-0096 Filter Regulator can be used

- → The minimum required cross section of the connecting lines is observed: 4 mm inside diameter for the external pilot supply line (9) and 9 mm inside diameter for the internal pilot supply line (4).
 - See "Sizing of the connecting line" in the mounting and operating instructions EB 3701.
- → Select the cross section and length of the line to ensure that the supply pressure at the device on supplying air does not fall below the minimum limit of 1.4 bar.
- → The solenoid valve is mounted as prescribed.
- → The vent opening at the solenoid valve remains open when the solenoid valve is installed on site.

6.3 Electrical installation

- → The solenoid valve is connected properly to the electric power supply as described in the mounting and operating instructions.
- → Only cables whose outside diameters are suitable for the cable glands are used.
- → The electrical cables in Ex i circuits comply with the data that planning was based on.
- → The cable glands and enclosure cover screws are fastened tightly to ensure that the degree of protection is met.
- → The installation requirements for the applicable explosion protection measures are observed.
- → The special conditions specified in the explosion protection certificates are observed.

7 Proof testing (periodic)

The proof test interval and the extent of testing lie within the operator's responsibility. The operator must draw up a test plan, in which the proof tests and the interval between them are specified. We recommend summarizing the requirements of the proof test in a checklist.

A WARNING

Risk of dangerous failure due to malfunction in the event of emergency (actuator is not vented or the valve does not move to the fail-safe position).

→ Only use devices in safety-instrumented systems that have passed the proof test according to the test plan drawn up by the operator.

Regularly check the safety-instrumented function of the entire SIS loop. The test intervals are determined, for example on calculating each single SIS loop in a plant (PFD_{ava}).

7.1 Visual inspection to avoid systematic failure

To avoid systematic failure, inspect the solenoid valve regularly. The frequency and the scope of the inspection lie within the operator's responsibility. Take application-specific influences into account, such as:

- Dirt blocking the pneumatic connections
- Corrosion (destruction primarily of metals due to chemical and physical processes)
- Material fatigue
- Aging (damage caused to organic materials, e.g. plastics or elastomers, by exposure to light and heat)
- Chemical attack (organic materials, e.g. plastics or elastomer, which swell, leach out or decompose due to exposure to chemicals)

NOTICE

Risk of malfunction due to the use of unauthorized parts.

→ Only use original parts to replace worn parts.

7.2 Function testing

Regularly check the safety function according to the test plan drawn up by the operator.

Refer to the SIL proof test when large deviations occur or any other irregularities. The necessary documentation for this is provided by SAMSON.

The SIL proof test can be performed by SAMSON on request.

i Note

Record any device faults and e-mail (aftersalesservice@samsongroup.com) them to SAMSON

- → For the internal pilot supply, the permissible operating pressure from 1.4 to 6.0 bar must be applied to port 4.
 - For the external pilot supply, the maximum operating pressure of 6.0 bar or the maximum available operating pressure must be applied to port 4. On using an upstream positioner, adjust it so that the maximum output pressure is available at the positioner output.
- → Apply the nominal voltage U_N specified on the nameplate to the solenoid valve.
- → Check whether the valve moves to its end position on demand.
- → De-energize the solenoid valve.

Check whether the actuator is fully vented within the demanded time (fail-safe position).



You can connect a pressure gauge to check whether the actuator has completely vented.

→ Record the valve transit time and compare it to the time the valve took at start-up and during proof tests.

Proof test

A full stroke test must be performed as the proof test. The following value can be used for Proof Test Coverage to calculate PFD_{avg} :

PTC (Proof Test Coverage) = 95 % for a proof test

8 Maintenance and repair

Only perform the work on the solenoid valve described in EB 3701.

NOTICE

Safety function impaired due to incorrect repair.

→ Only allow trained staff to perform service and repair work.

For devices operated in the low demand mode, a useful lifetime of 11 years (plus 1.5 years storage time) is confirmed by TÜV Rheinland® from the date of manufacture while taking into account the specific conditions of use specified in the Safety Manual and the Mounting and Operating Instructions.

The results of the proof test must be assessed and the maintenance scheduled based on it. In particular, after changes (e.g. signs of aging in elastomers, changed switching times or leakage etc.), it is essential that the manufacturer performs maintenance or repair work on the device.

MTC (Maintenance Coverage) > 99 %

9 Safety-related data and certificates

The safety-related data are listed in the following certificate.





SIL/PL Capability

No.: 968/V 1160.02/21

Product tested

Electromagnetic control, solenoid, booster valves and electrical position feedback Certificate holder

SAMSON AG Weismüllerstr. 3

60314 Frankfurt / Main Germany

Type designation

3963, 3967, 3964, 3756, 3701, 3968,

3776 (with option solenoid valve as well as safe indication of end positions)

Codes and standards

IEC 61508 Parts 1-2 and 4-7:2010

Intended application

Safety Function: Safe venting (and safe indication of end positions)

The test items are suitable for use in a safety instrumented system up to SIL 2 (low demand mode).

Under consideration of the minimum required hardware fault tolerance HFT = 1 the valves may be used in a redundant architecture up to SIL 3 according to IEC 61508 and IEC 61511-1:2016 + AMD1:2017.

Specific requirements

The instructions of the associated Installation, Operating and Safety

Manual shall be considered.

Summary of test results see back side of this certificate.

The issue of this certificate is based upon an evaluation in accordance with the Certification Program CERT FSP1 V1.0:2017 in its actual version, whose results are documented in Report No. 968/V 1160.02/21 dated 2021-09-08. This certificate is valid only for products, which are identical with the product tested.

> TÜV Rheinland Industrie Service GmbH Bereich Automation

Funktionale Sicherheit

Köln, 2021-09-13

Certification Boily Sulpty & Spourity for Automation & Grid

Dipl. Ing. (FH) Wolf Rückwart

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Holder: SAMSON AG Weismüllerstraße 3 60314 Frankfurt am Main

Germany

Product tested: Electromagnetic control, solenoid and booster

valves of the types

3963, 3967, 3964, 3756, 3701, 3968 ⁴,

3776 (with option "solenoid valve" as well as "safe indication of end positions")

Results of Assessment

Route of Assessment	2 _H / 1 ₈
Type of Sub-system	Type A
Mode of Operation	Low Demand Mode

Safe venting - Type 3701, 3963, 3967, 3776 (with option solenoid valve)

Hardware Fault Tolerance	HFT	0	
Lambda Dangerous Undetected 1	λ _{DU}	8.02 E-08 / h	80 FIT
Average Probability of Failure on Demand 2	PFD _{avg} (T ₁)	3.51 E-0	4

Safe indication of end positions - Type 3776 (only with inductive proximity switches)

Hardware Fault Tolerance	HFT	0	
Lambda Dangerous Undetected ¹	λ _{DU}	7.35 E-08 / h	74 FIT
Average Probability of Failure on Demand ²	PFD _{avg} (T ₁)	3.22 E	-04

Safe venting - Type 3756

Sale Venting - Type 5750			
Hardware Fault Tolerance	HFT	0 (1 as variant, s	ee report)
Lambda Dangerous Undetected 1	λ _{DU}	8.38 E-08 / h	84 FIT
Average Probability of Failure on Demand ²	PFD _{avg} (T ₁)	3.67 E-0	4
Average Probability of Failure on Demand 1002 8	PFD _{avg} (T ₁)	3.69 E-0	5

Safe venting - Type 3964 pilot valve

Hardware Fault Tolerance	HFT	0	
Lambda Dangerous Undetected 1	λ _{DU}	5.12 E-09 / h	5 FIT
Average Probability of Failure on Demand 2	PFD _{avg} (T ₁)	2.24 E	-05

¹ assumed Diagnostic Coverage DC = 0 %

Origin of values

The stated failure rates are the result of an FMEDA with tailored failure rates for the design and manufacturing

Furthermore the results have been verified by qualification tests and field-feedback data of the last 5 years.

Failure rates include failures that occur at a random point in time and are due to degradation mechanisms such as ageing.

The stated failure rates do not release the end-user from collecting and evaluating application-specific reliability data.

Systematic Capability

The development and manufacturing process and the functional safety management applied by the manufacturer in the relevant lifecycle phases of the product have been audited and assessed as suitable for the manufacturing of products for use in applications with a maximum Safety Integrity Level of 3 (SC 3).

Periodic Tests and Maintenance

The given values require periodic tests and maintenance as described in the Safety Manual.

The operator is responsible for the consideration of specific external conditions (e.g. ensuring of required quality of media, max. temperature, time of impact), and adequate test cycles.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln / Germany

² assumed Proof Test Interval T₁ = 1 year

 $^{^3}$ assumed Proof Test Interval T_1 = 1 year and β_{1002} = 10 %

⁴ The solenoid valve manifold of type 3988 is a combination of the control valves 3758 and the pilot valves 3984. The failure rates must be determined for each individual application from the given characteristic values of the single components.



Revision List referred to on Certificate No.: 968/V 1160.02/21 Certified Product: Electromagnetic control, solenoid,

booster valves and electrical position feedback

Safety related modules / components

Type Designation	Description	Report-No.:	Certification Status
3963	Solenoid valve	968/V 1160.00/20	Valid
3967	Solenoid valve	968/V 1160.00/20	Valid
3964	Solenoid valve	968/V 1160.00/20	Valid
3756	Solenoid valve	968/V 1160.00/20	Valid
3701	Solenoid valve	968/V 1160.00/20	Valid
3968	Solenoid valve	968/V 1160.00/20	Valid
3776	Limit switch	968/V 1160.00/20	Valid
	(WILL OPTION SOLETION VAIVE AS WELL AS SAID HIGHCAROLL OF BLICK POSITIONS)		

TP-6033_Revision_List_Template.dotx Rev. v1.1

SAMSONAG Weismüllerstraße 3 60314 Frankfurt am Main

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TÜV Rheinland Industrie Service GmbH Automation - Functional Safety (A+S) Am Grauen Stein 51105 Köln / Gemmany

Revision List referred to on Certificate No.: 968/V 1160.02/21 Certified Product: Electromagnetic control, solenoid, booster valves and electrical position feedback



Manufacturing locations

Type Designation	Description	Report-No.:	Certification Status
SAMSON AG	Weismüllerstraße 3	968/V 1160.00/20	Valid
	60314 Frankfurt am Main		
SAMSON REGULATION S.A.S. 1 rue Jean Corona	1 rue Jean Corona	968/V 1160.02/21	Valid
	69120 Vaulx-en-Velin		
	France		

Safety Manual

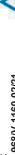
Document No.	Description	Report-No.:	Certification Status
SH_3963.pdf	Safety manual for type 3963	968/V 1160.00/20	Valid
SH_3967.pdf	Safety manual for type 3967	968/V 1160.00/20	Valid
SH_3701.pdf	Safety manual for type 3701	968/V 1160.00/20	Valid
e3756sde.pdf	Safety manual for type 3756	968/V 1160.00/20	Valid
e3964sde.pdf	Safety manual for type 3964	968/V 1160.00/20	Valid
e3776sde.pdf	Safety manual for type 3776	968/V 1160.00/20	Valid
e3968sde.pdf	Safety manual for type 3968	968/V 1160.00/20	Valid

The content of this Revision List has been agreed between Manufacturer and Certification Body.

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Certified Product: Electromagnetic control, solenoid, booster valves and electrical position feedback referred to on Certificate No.: 968/V 1160.02/21 **Revision List**



Revision:

Date	Rev.	Description / Changes	Author
2021-09-08	1.0	Initial creation, based on Report-No.: 968/V 1160.02.21	JCz/A-FS

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